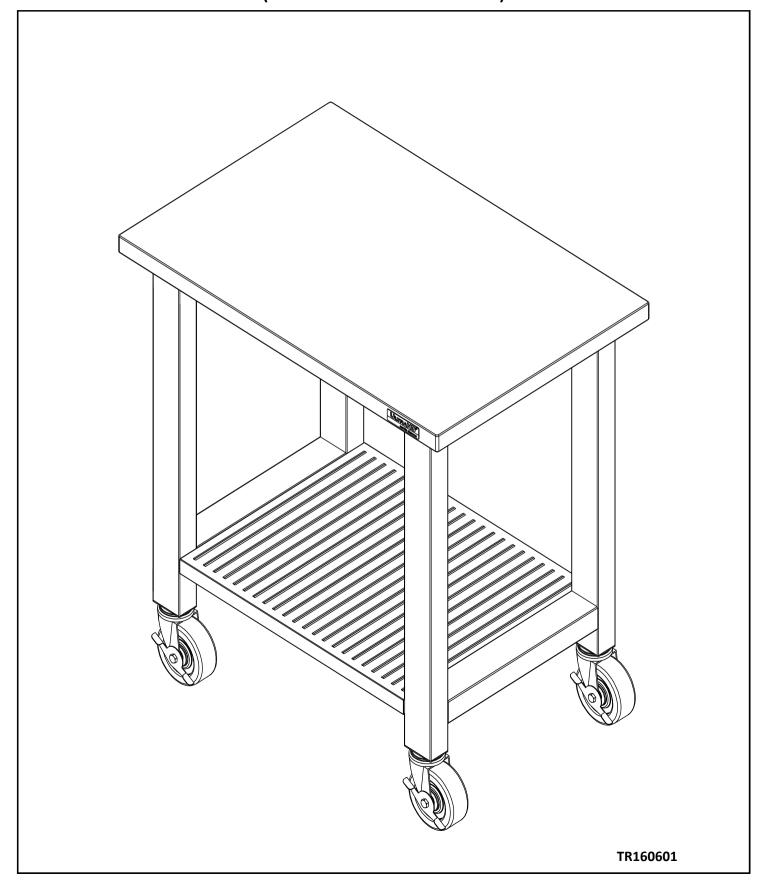
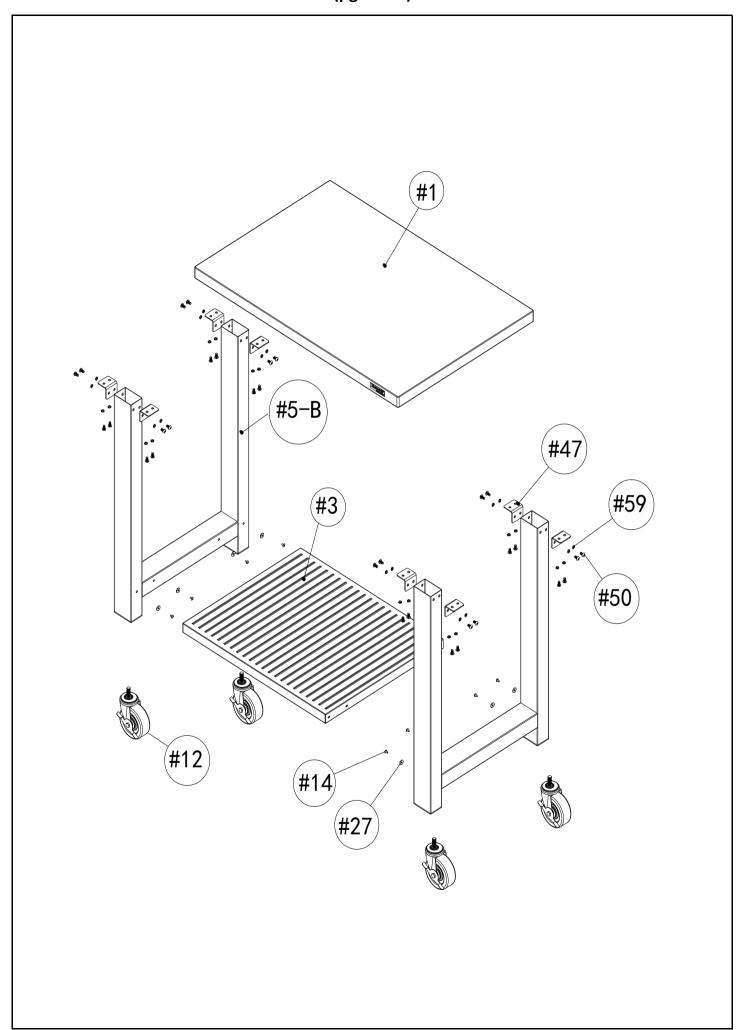


ASSEMBLY INSTRUCTIONS

Mobile Work Table (Model No. 20283)

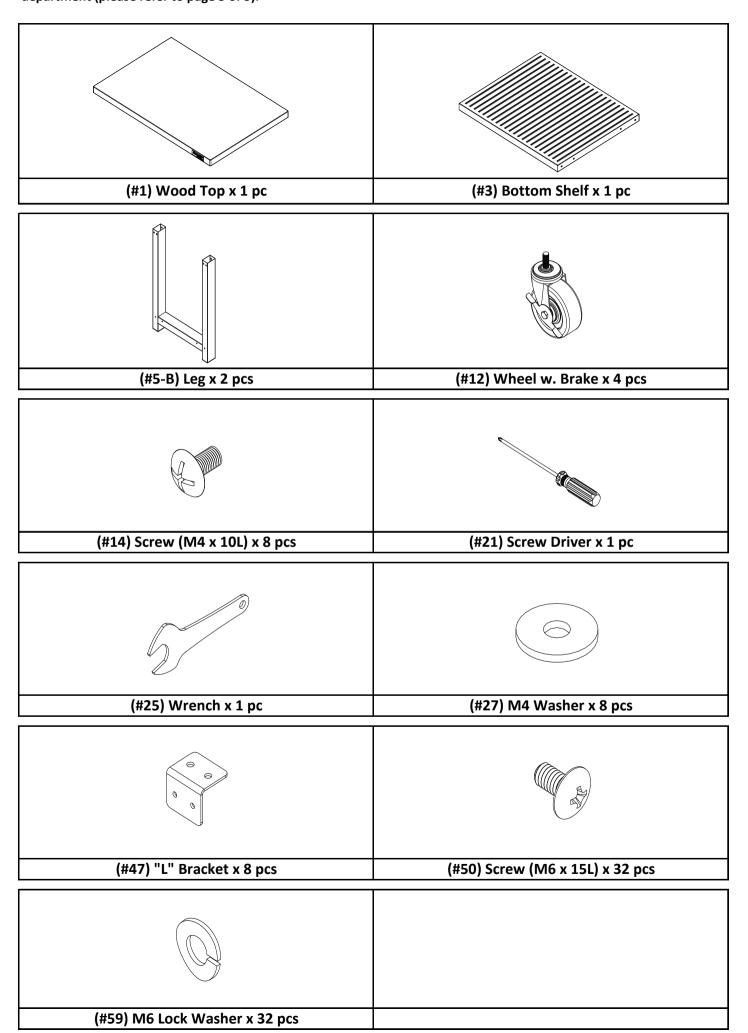
36 in W x 24 in D x 37.5 in H (91.44cm x 60.96cm x 95.25cm)





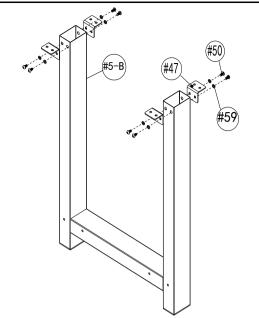
PARTS LIST (pg 2 of 5)

Please check the parts carefully according to the parts list. If you are missing any parts, please call our customer service department (please refer to page 5 of 5).



ASSEMBLY INSTRUCTIONS (pg 3 of 5)

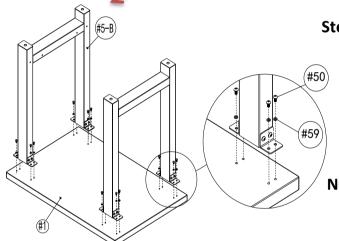
Mobile Work Table (Model No. 20283)



Step 1: Install "L" Bracket (#47)

Attach the "L" Bracket (#47) to the Leg piece (#5-B) as the picture shows, use 8 pcs of Screw (#50), Lock Washer (#59) and Screwdriver (#21) to tighten. Repeat this step to install "L" Bracket (#47) to another Leg piece (#5-B).

NOTE: Do not fully tighten the screws. This will help you make any adjustments for alignment.



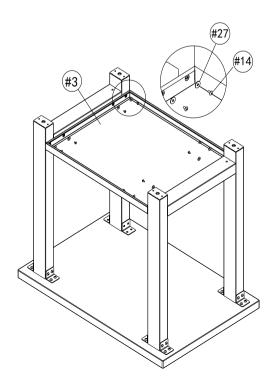
Screw holes face inward

Step 2: Install Leg Piece (#5-B)

Attach the Leg pieces (#5-B) to the back of the Solid Hardwood Board (#1). Line up the screw holes, use 16 pcs of Screw (#50), Lock Washer (#59) and Screwdriver (#21) to tighten.

NOTE: Make sure the top of the legs are attached to the wood top. The screw hole side of the legs are facing inward.

Do not fully tighten the screws. This will help you make any adjustments for alignment.



Step 3: Install the Bottom Shelf (#3)

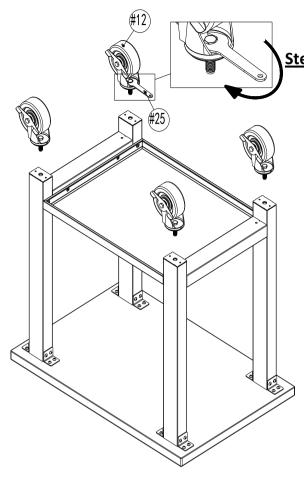
Install the Bottom Shelf (#3) with 8 pcs of Screw (#14) and M4 Washer (#27) as the picture shows.

The bottom shelf can be reversed as an optional bottom tray.

NOTE: Make sure the top of the bottom shelf is aligned with the leg's crossbar before tightening the screws.

ASSEMBLY INSTRUCTIONS (pg 4 of 5)

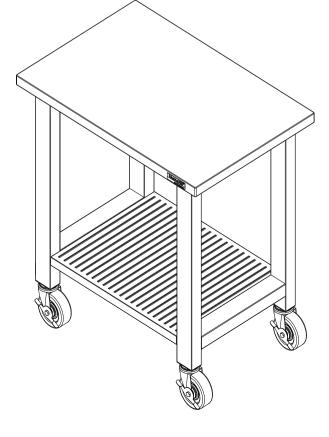
Mobile Work Table (Model No. 20283)



Step 4: Install Wheels (#12)

After the Bottom Shelf (#3) assembly, screw the Wheels (#12) to the Leg (#5-B) using the wrench (#25) as the detail picture shows. Fully tighten the wheel to the leg.

Turn the Mobile Work Table upright once you finish this step.



UltraHD Wood Top Maintenance:

Although great care is taken to hand select consistent wood top color and grain for UltraHD products, there can and will be natural variations in color and graining between finished products. These variations contribute to the beauty of using a natural material as a workbench and are considered standard quality. Variations of color within these standards and minor scratches in the clear coat finish will not be a reason for replacement. If the wood top is received with excessive damage or splitting, Seville Classics will guarantee replacement of the wood top.

Restore Shallow Scratches or Chips

If the wood top becomes scratched and chipped over time or during assembly, a Polyurethane finish can be applied to help restore the wood's natural texture, as well as protect the surface from future damage.

Applying a Polyurethane Coating

Please follow the manufacturer's instruction on the product for application.

CONTACT INFORMATION (pg 5 of 5)

*If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



Seville Classics, Inc.

19401 South Harborgate Way Torrance, CA 90501 USA

Telephone: (800) 323-5565 within USA

Hours: 9:00am - 4:30pm (Pacific Standard Time)

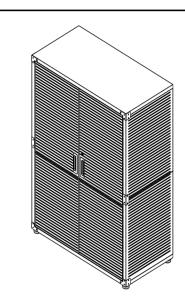
Fax: (310) 533-3899

E-mail: support@sevilleclassics.com

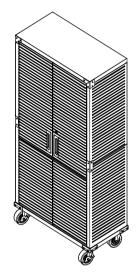
Website & Online Store: www.sevilleclassics.com

Please visit our website or call and inquire about our additional UltraHD Line

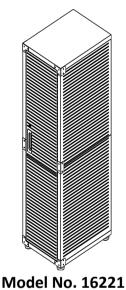
UltraHD Line



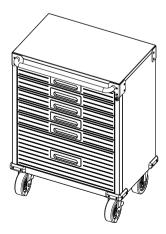
Model No. 16238 UltraHD Storage Cabinet



Model No. 16236 UltraHD Storage Cabinet



UltraHD Locker Gear Cabinet

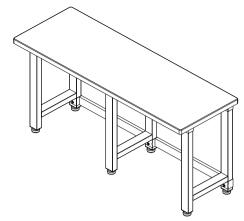


Model No. 20204 UltraHD 6-Drawer Rolling Cabinet

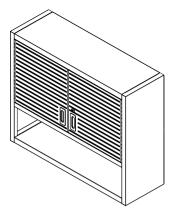


Model No. 20238
UltraHD Rolling Cabinet

UltraHD Line



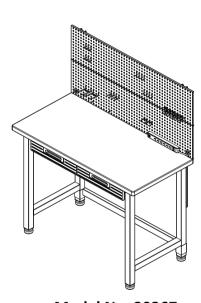
Model No. 20206 UltraHD Workbench



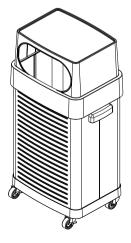
Model No. 20230 UltraHD Wall Cabinet



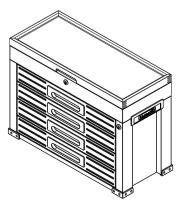
Model No. 20262 UltraHD Rolling Workbench



Model No. 20267 UltraHD Workcenter



Model No. 20215 UltraHD Trash Bin



Model No. 20255 UltraHD Tool Box