



## ASSEMBLY INSTRUCTIONS

### UltraHD Rolling Cabinet (Model No. 20210)

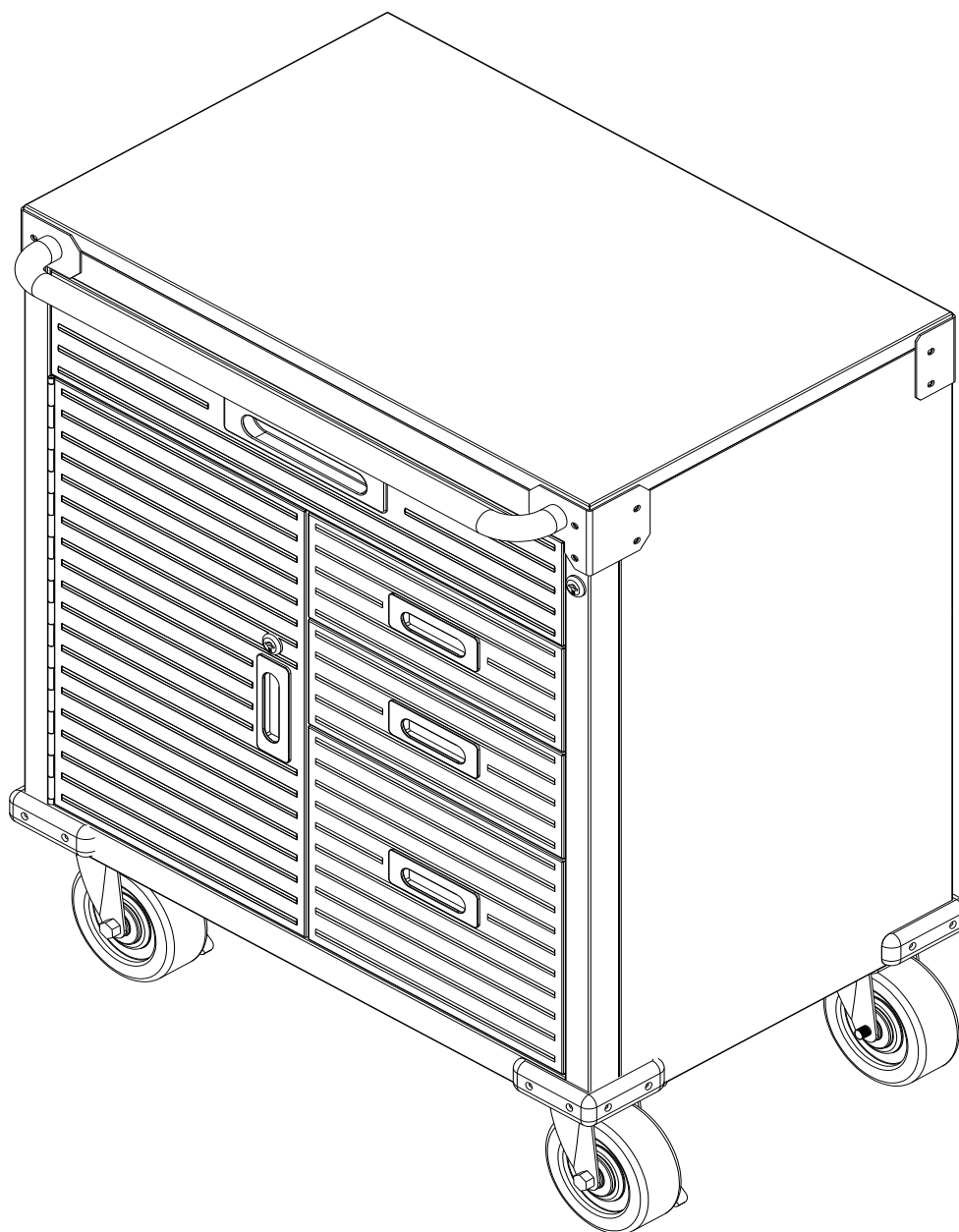
28in. W x 18in. D x 34.5in. H

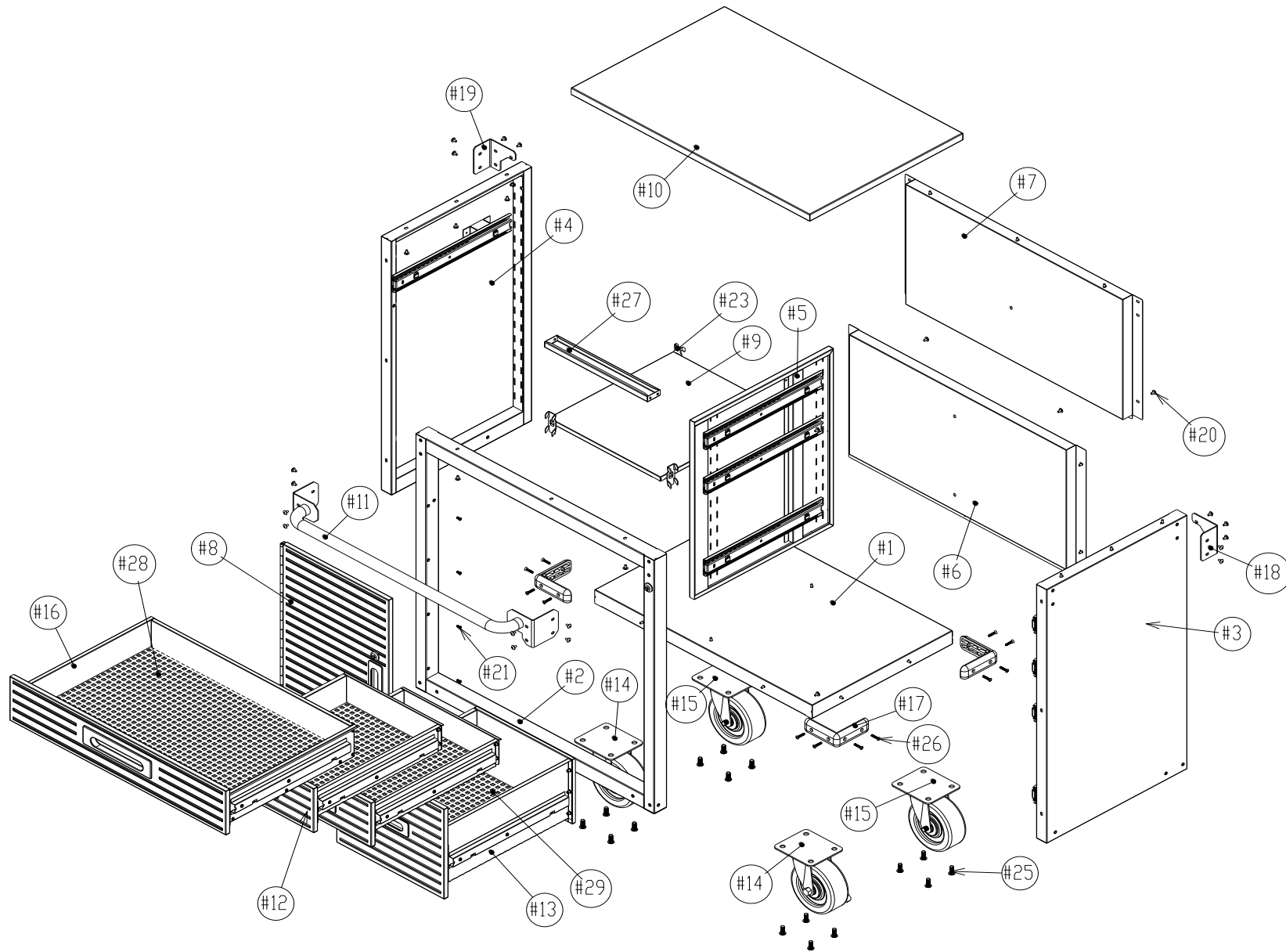
(71.1cm x 45.7cm x 87.6cm )

**ULTRAGUARD®**

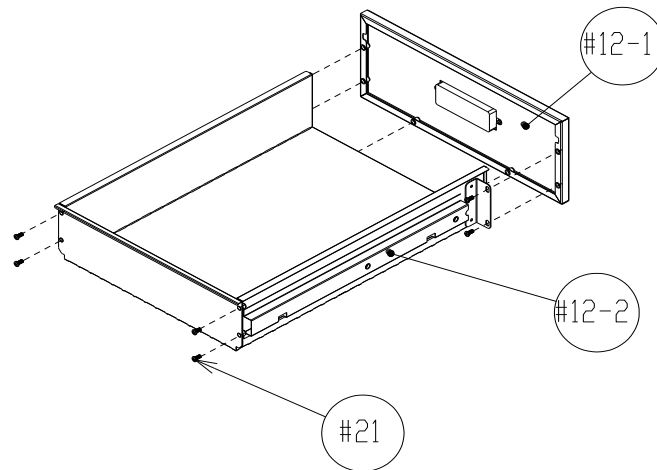
FINGERPRINT RESISTANT SURFACES  
AND INCREASED DURABILITY

Reference page 16 for special care and  
maintenance of stainless steel

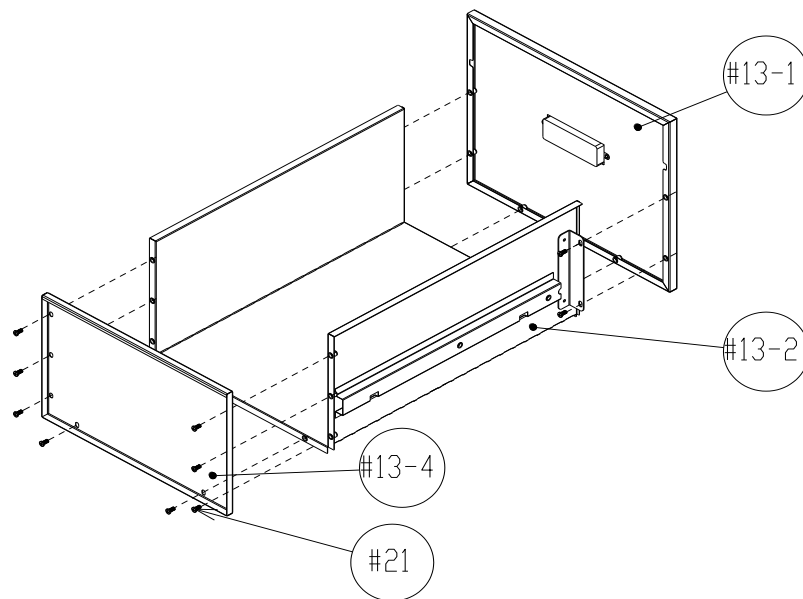




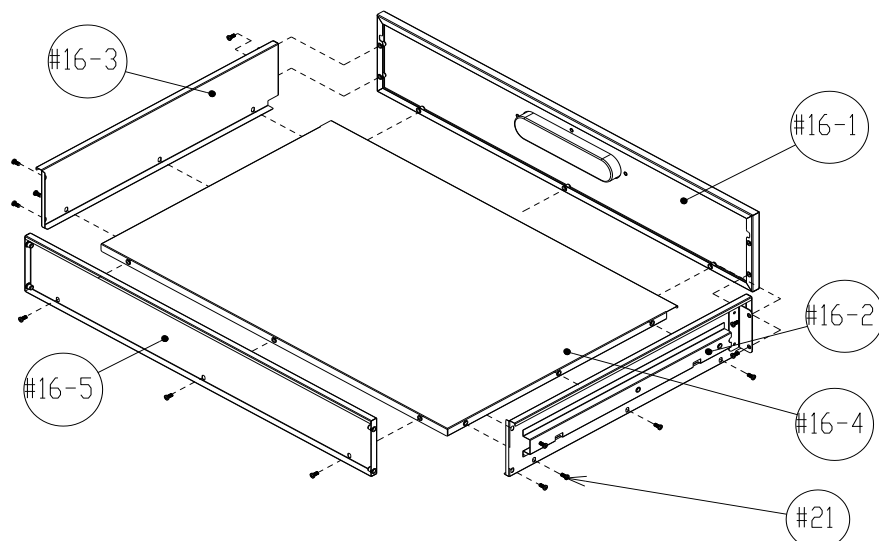
**Small Drawer**



**Medium Drawer**

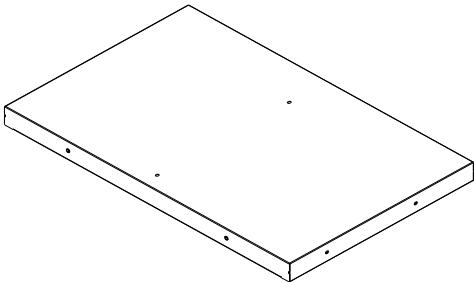
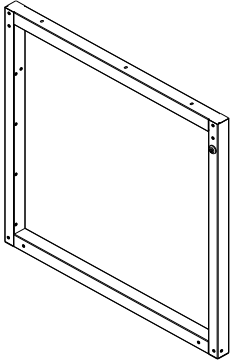
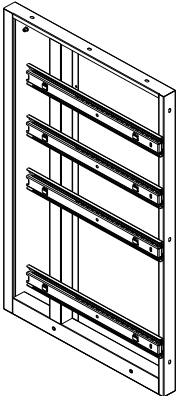
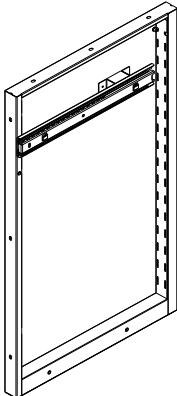
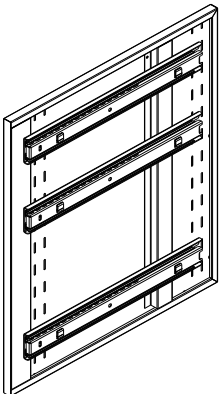
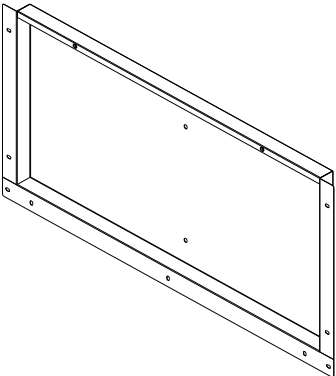
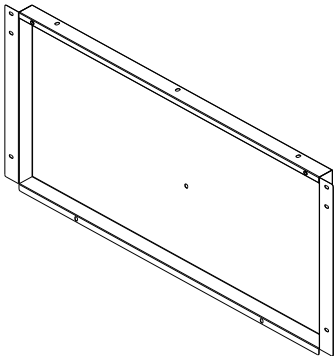
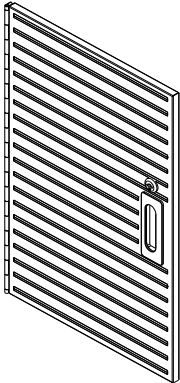


**Large Drawer**



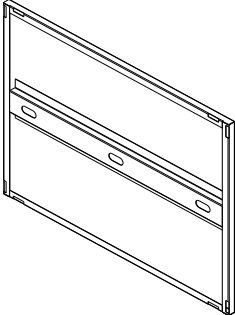
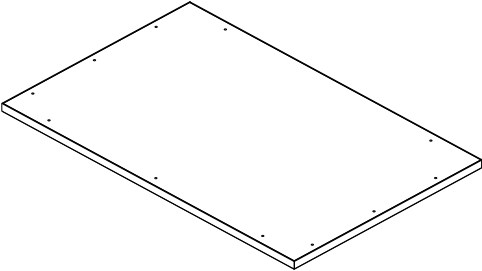
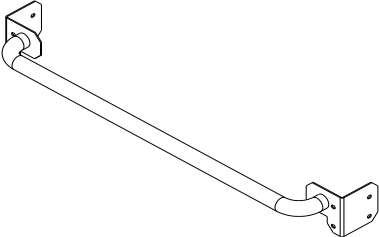
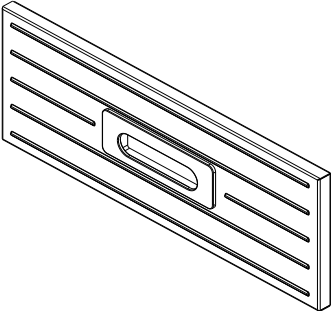
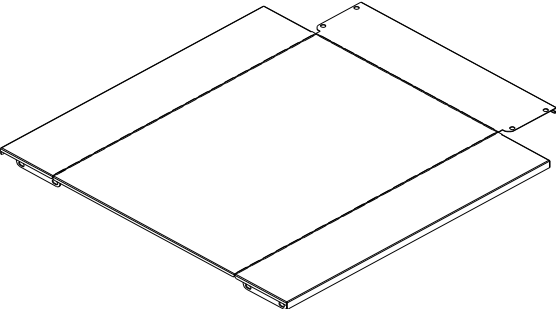
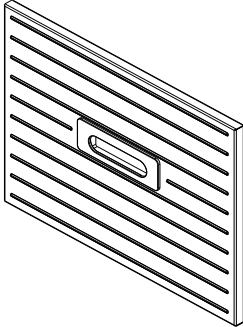
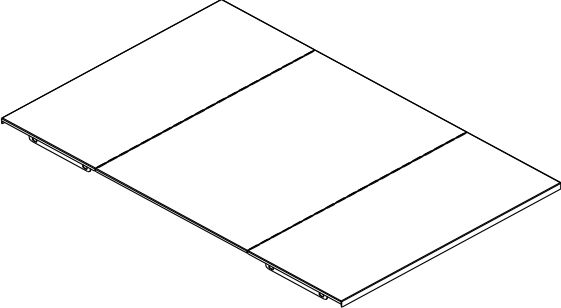
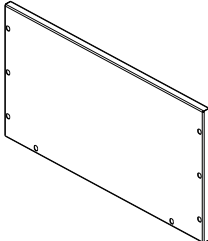
PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department (please refer to page 17 of 17).

	
(#1) BOTTOM PANEL x 1 PC	(#2) FRONT FRAME x 1 PC
	
(#3) RIGHT PANEL x 1 PC	(#4) LEFT PANEL x 1 PC
	
(#5) MIDDLE PANEL x 1 PC	(#6) BOTTOM BACK PANEL x 1 PC
	
(#7) UPPER BACK PANEL x 1 PC	(#8) DOOR x 1 PC

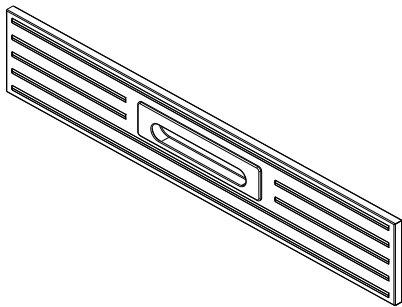
PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department (please refer to page 17 of 17).

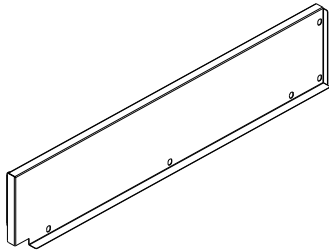
	
(#9) MIDDLE SHELF x 1 PC	(#10) STAINLESS STEEL TOP x 1 PC
	
(#11) PUSH BAR x 1 PC	(#12-1) SMALL DRAWER FRONT PANEL x 2 PCS
	
(#12-2) SMALL DRAWER CASE x 2 PCS	(#13-1) MEDIUM DRAWER FRONT PANEL x 1 PCS
	
(#13-2) MEDIUM DRAWER CASE x 1 PCS	(#13-4) MEDIUM DRAWER BACK PANEL x 1 PCS

PARTS LIST

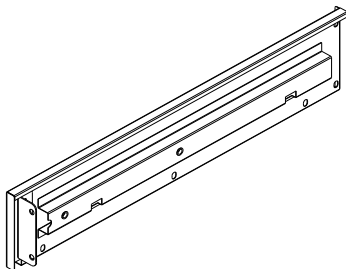
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department (please refer to page 17 of 17).



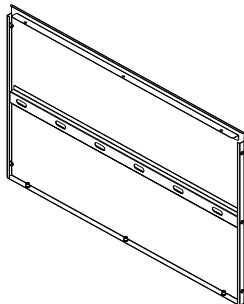
(#16-1) LARGE DRAWER FRONT PANEL x 1 PC



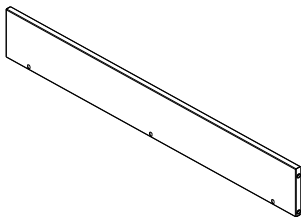
(#16-2) LARGE DRAWER LEFT PANEL x 1 PC



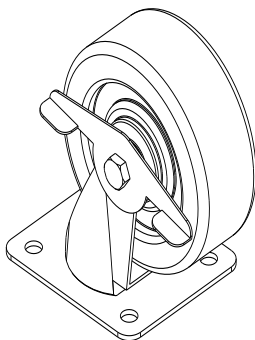
(#16-3) LARGE DRAWER RIGHT PANEL x 1 PC



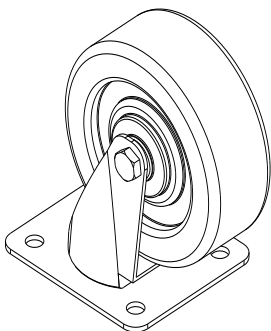
(#16-4) LARGE DRAWER BOTTOM PANEL x 1PC



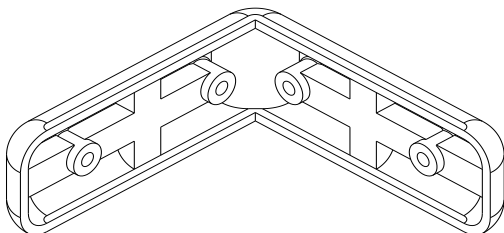
(#16-5) LARGE DRAWER BACK PANEL x 1 PCS



(#14) SWIVEL WHEEL WITH BRAKE x 2 PCS



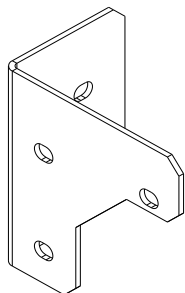
(#15) SWIVEL WHEEL W/O BRAKE x 2 PCS



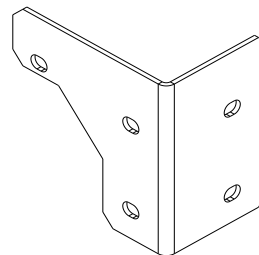
(#17) BUMPER x 4 PCS

## PARTS LIST

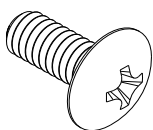
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department (please refer to page 17 of 17).



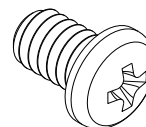
**(#18) RIGHT BACK CORNER PROTECTOR x 1 PC**



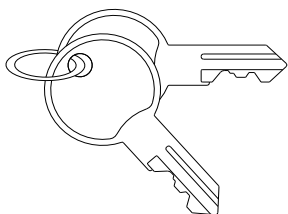
**(#19) LEFT BACK CORNER PROTECTOR x 1 PC**



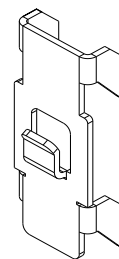
**(#20) SCREW A (M4 x 8) x 59 PCS**



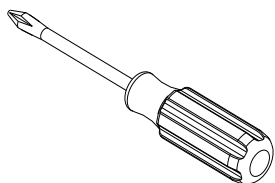
**(#21) SCREW B (M4 x 8) x 74 PCS**



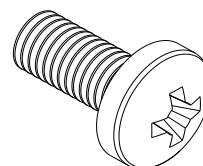
**(#22) DOOR / DRAWER KEY x 2 STRINGS**



**(#23) HOOK x 4 PCS**



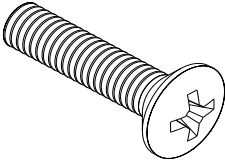
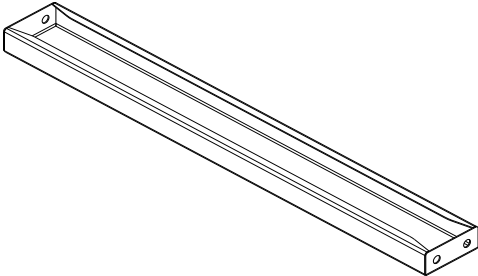
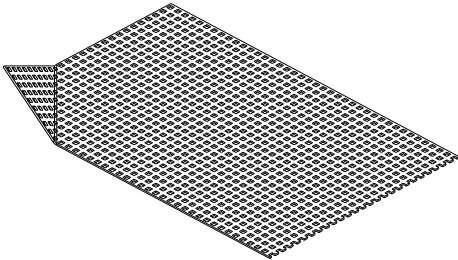
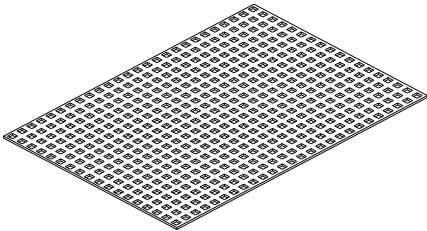
**(#24) SCREWDRIVER x 1PC**



**(#25) SCREW D (M8 x 18) x 16 PCS**

PARTS LIST

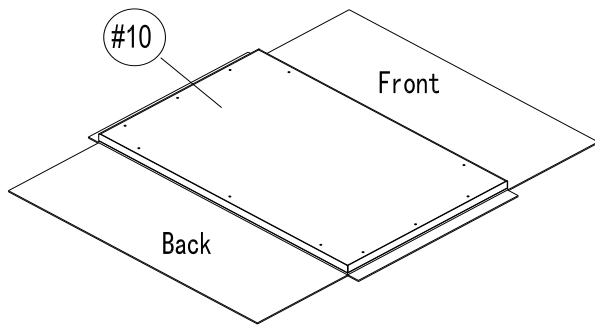
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department (please refer to page 17 of 17).

	
(#26) SCREW C (M4 x 18) x 16 PCS	(#27) Middle Crossbar x 1 PC
	
(#28) LARGE DRAWER MAT x 1 PC	(#29) SMALL DRAWER MAT x 3 PCS



# ASSEMBLY INSTRUCTIONS (pg 8 of 17)

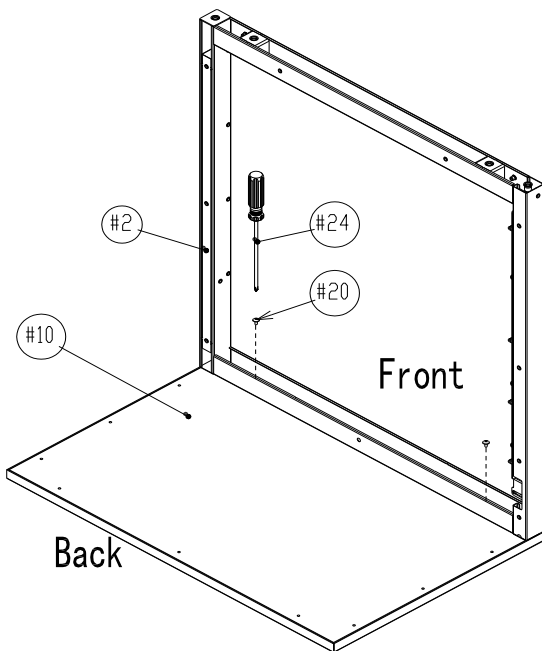
## UltraHD Rolling Cabinet (Model No. 20210)



**TIP:** A magnetic screwdriver is included for your convenience. If a power screwdriver is used, keep on a low torque setting.

**Step 1.** Open the package, remove and place all parts to the side. Then open the package of the Stainless Steel Top (#10).

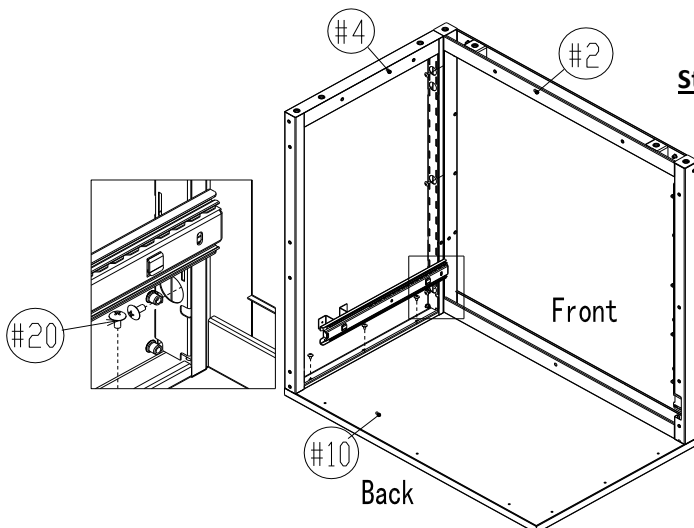
**Note:** The Stainless Steel Top is packed within an inner cardboard box. Assemble on top of the cardboard to help avoid scratching the stainless steel top



### **Step 2.** Install Front Frame (#2)

Locate the Front Frame (#2) and attach to the "Front" of the Stainless Steel Top (#10) using Screw Driver (#24) and Screw A (#20).

**Note:** The screw holes have some tolerance so make sure that the top and sides of the Front Frame are flushed with the Stainless Steel Top – this may save time by avoiding having to make slight adjustments later.

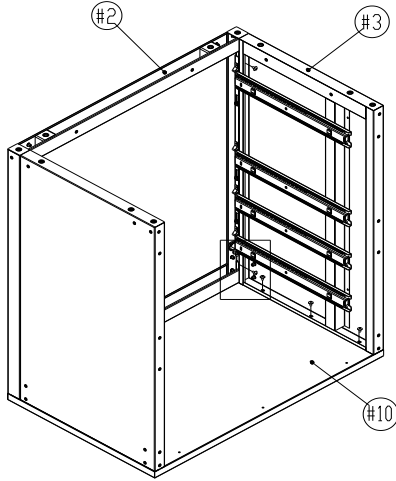


### **Step 3.** Install the Left Panel (#4)

Attach the Left Panel (#4) to Front Frame (#2) and Stainless Steel Top (#10). Make sure the "Top" of the Left Panel (#4) is on the Stainless Steel Top (#10) and the screw holes are lined up to the Front Frame (#2). Use Screw Driver (#24) and Screw A (#20) to tighten the Left Panel (#4) to the Front Frame (#2) and Stainless Steel Top (#10).

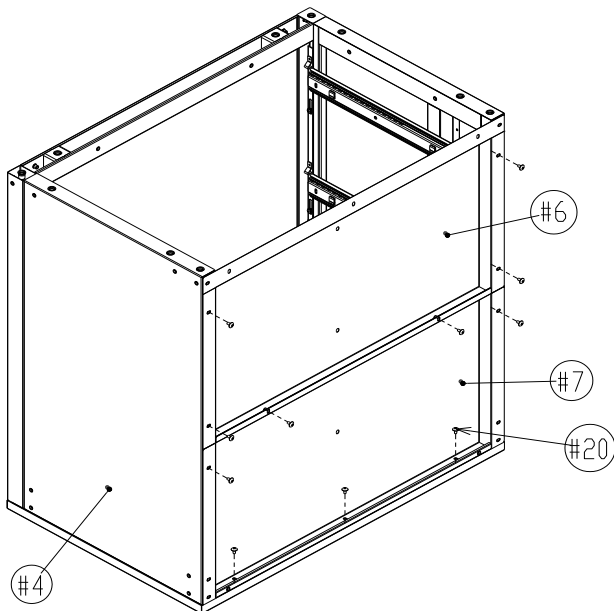
# ASSEMBLY INSTRUCTIONS (pg 9 of 17)

## UltraHD Rolling Cabinet (Model No. 20210)



### **Step 4. Install the Right Panel (#3)**

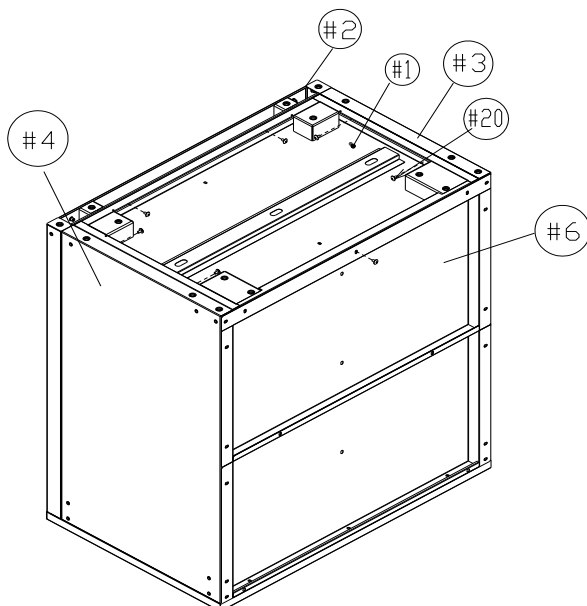
Attach the Right Panel (#3) to Front Frame (#2). Make sure the "Top" of the Right Panel (#3) is on the Stainless Steel Top (#10). Use Screw Driver (#24) and Screw A (#20) to tighten the Right Panel (#3) to the Front Frame (#2) and Stainless Steel Top (#10).



### **Step 5. Install the Upper Back Panel (#7) and Bottom Back Panel (#6)**

a. Attach the Upper Back Panel (#7) between the Left Panel (#4) and Right Panel (#3). Make sure the "Top" of the Upper Back Panel (#7) is on the Stainless Steel Top (#10) as the sticker indicates. Line up the screw holes and use Screw A (#20) to tighten up the Upper Back Panel to the Stainless Steel Top (#10), Left Panel (#4) and Right Panel (#3).

b. Attach Bottom Back Panel (#6) between the Left Panel (#4) and Right Panel (#3). Make sure the "Top" of the Bottom Back Panel (#6) is on the Upper Back Panel (#7) as the sticker indicates. Line up the screw holes and use Screw A (#20) to tighten the Bottom Back Panel (#6) to the Upper Back Panel (#7), Left Panel (#4) and Right Panel (#3).

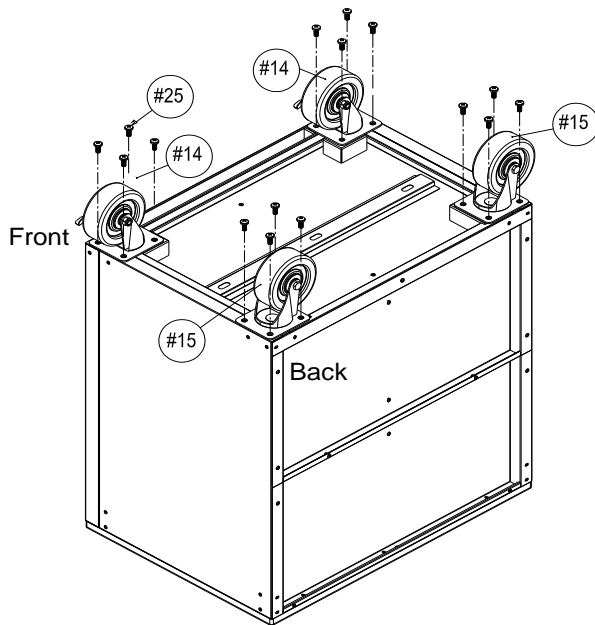


### **Step 6. Install the Bottom Panel (#1).**

Attach the Bottom Panel (#1) to the Left Panel (#4), Right Panel (#3), Front Frame (#2) and Bottom Back Panel (#6). Line up the screw holes and use Screw A (#20) to tighten.

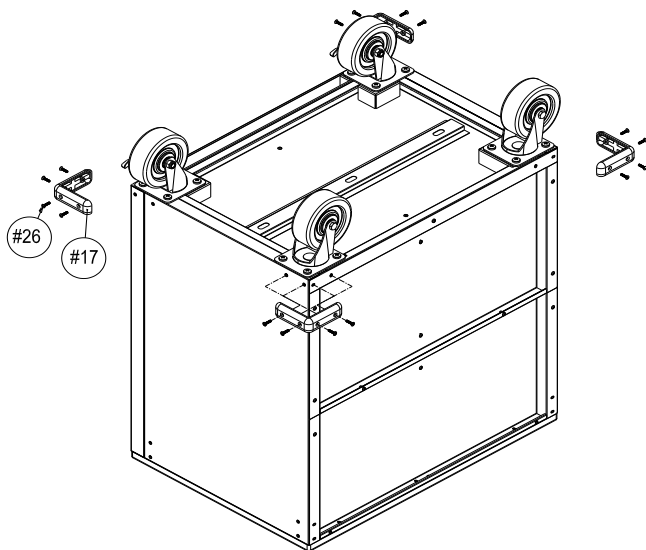
# ASSEMBLY INSTRUCTIONS (pg 10 of 17)

## UltraHD Rolling Cabinet (Model No. 20210)



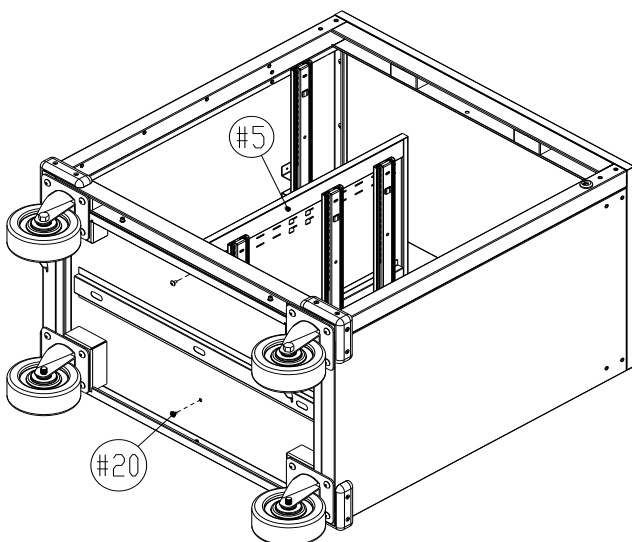
### **Step 7. Install Wheels (#14 and #15)**

Attach Wheels (#14 and #15) to the Bottom Panel (#1) and surrounding frame. Make sure the Swivel Wheels with Brake are installed at the front side. Use Screw D (#25) to tighten them.



### **Step 8. Install Bumpers (#17)**

Attach Bumpers (#17) to the bottom four corners of the cabinet. Use Screw C (#26) to tighten them.



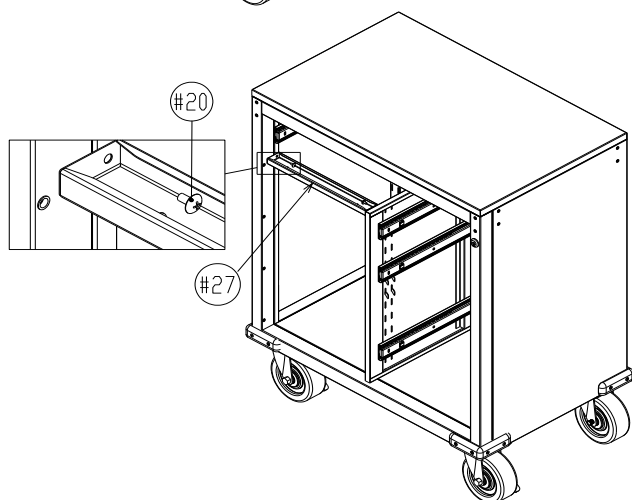
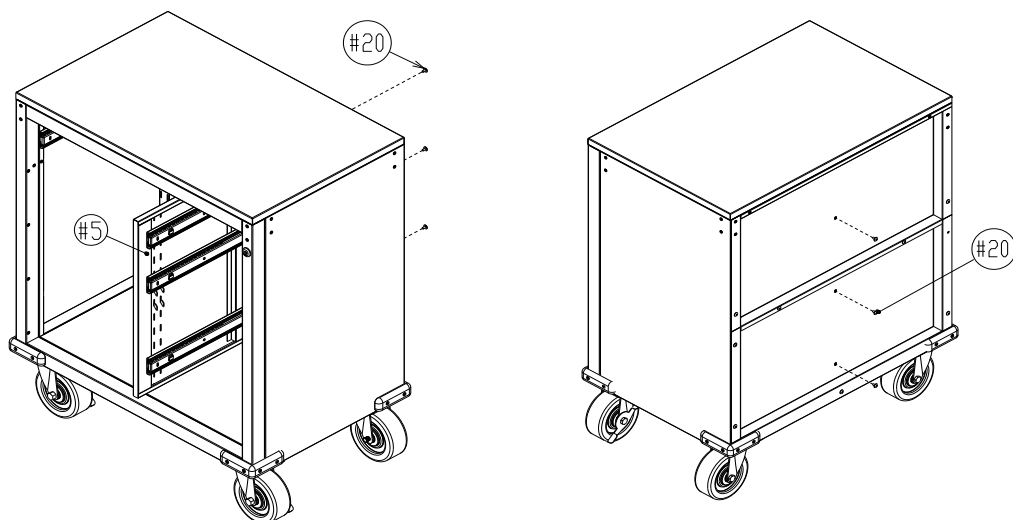
### **Step 9. Install the Middle Panel (#5)**

Install the middle panel as the left photo show. Use 2 pcs of Screw A (#20) to tighten with the Bottom Panel (#1).

# ASSEMBLY INSTRUCTIONS (pg 11 of 17)

## UltraHD Rolling Cabinet (Model No. 20210)

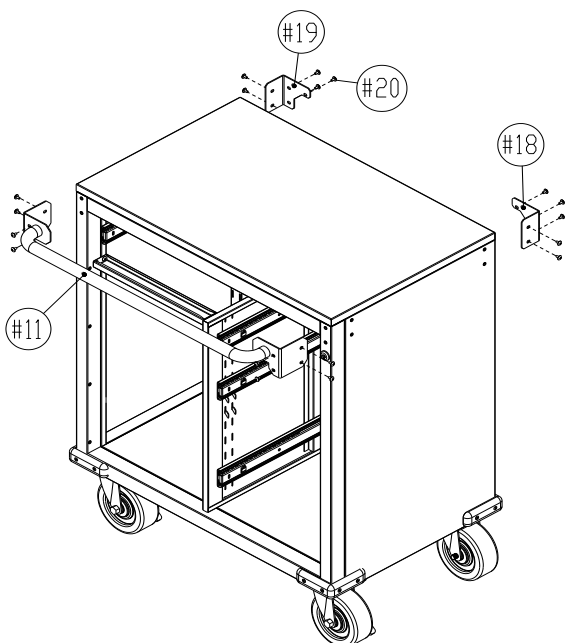
Lift the Storage Cabinet upright, fix the Middle Panel (#5) with the Upper and Bottom Back Panel (#6 & #7) using 3 pcs of Screw A (#20) to tighten.



### **Step 10. Install Middle Crossbar (#27)**

Install the Middle Crossbar (#27) with the Left Panel (#4) and Middle Panel (#5) as the left photo shows. Use Screw A (#20) to tighten.

**Note:** Make sure the inner side of the Middle Crossbar is facing upward

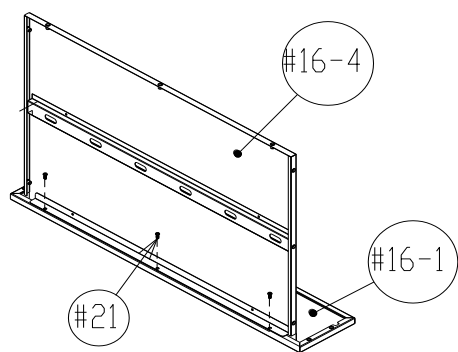


### **Step 11. Attach the Push Bar (#11) and Back Corner Protection (#18 and #19)**

Attach the Push Bar (#11) to the front side of the cabinet. Use 8 pcs of Screw A (#20) to tighten. Then attach the Right Back Corner Protection (#18) to the right side of the cabinet and Left Back Corner Protection (#19) to the left side of the cabinet. Use 10 pcs of Screw A (#20) to tighten them.

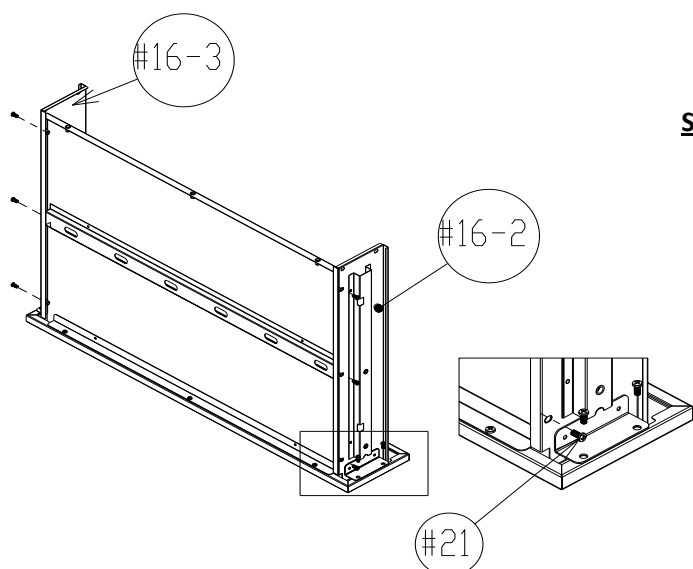
# ASSEMBLY INSTRUCTIONS (pg 12 of 17)

## UltraHD Rolling Cabinet (Model No. 20210)



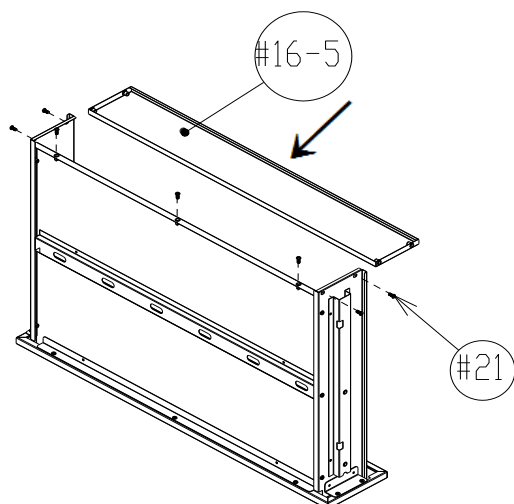
### **Step 12: Install Large Drawer Base Panel (#16-4)**

Fit and attach Large Drawer Base Panel (#16-4) into the back slot of stainless steel Drawer Front (#16-1), use Screw B (#21) to tighten.



### **Step 13: Install Large Drawer Side Panel (#16-2 & #16-3)**

Attach Large Drawer Side Panels (#16-2 and #16-3) to the back of Drawer Front (#12-1). Make sure the Drawer Side Panels (#12-2 and #12-3) are placed all the way into the slot, making contact with the inner wall of the front panel. Line up the screw holes and use Screw B (#21) to tighten them.

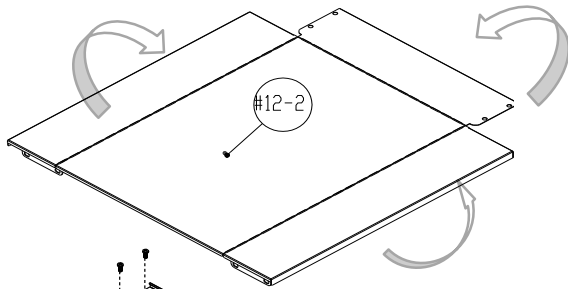


### **Step 14: Install Large Drawer Back Panel (#16-5).**

Attach the Large Drawer Back Panel (#16-5) to the rest of the assembled drawer. Use Screw B (#21) to tighten.

# ASSEMBLY INSTRUCTIONS (pg 13 of 17)

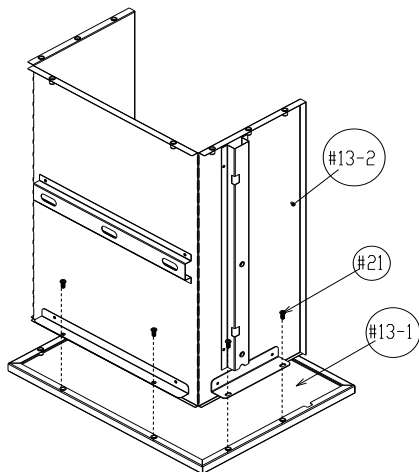
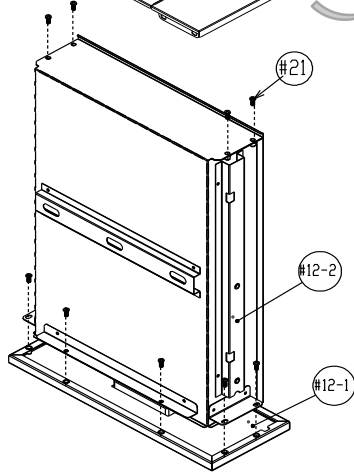
## UltraHD Rolling Cabinet (Model No. 20210)



### **Step 15. Install Small Drawer (#12)**

Fold up all three panels of the Small Drawer Case (#12-2), slide the Left and Right Drawer Panel into Small Drawer Front panel (#12-1) use Screw B (#21) to tighten the drawer

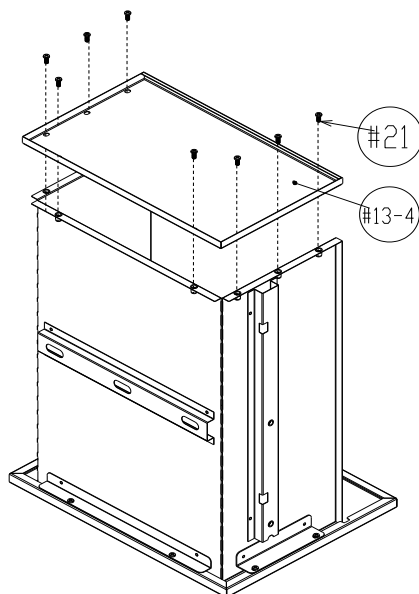
**Repeat step 15 to assemble second small drawer**



### **Step 16. Install Medium Drawer (#13)**

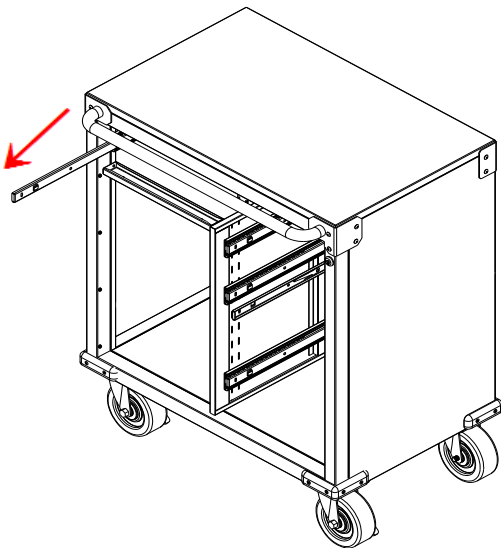
Fold up all three panels of the Medium Drawer Case (#13-2), slide the Left and Right Drawer Panel into Medium Drawer Front panel (#13-1) use Screw B (#21) to tighten the drawer

Attach the Medium Drawer Back Panel (#13-4) to the folded drawer panel, use 8pcs Screw B (#21) to tighten.



# ASSEMBLY INSTRUCTIONS (pg 14 of 17)

## UltraHD Rolling Cabinet (Model No. 20210)

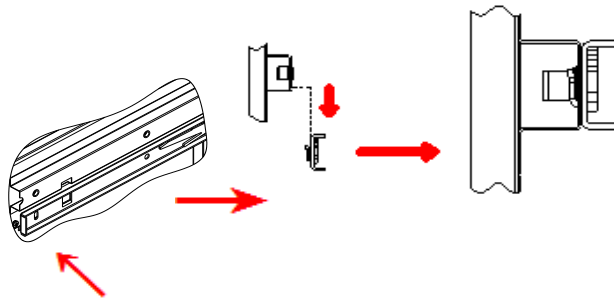
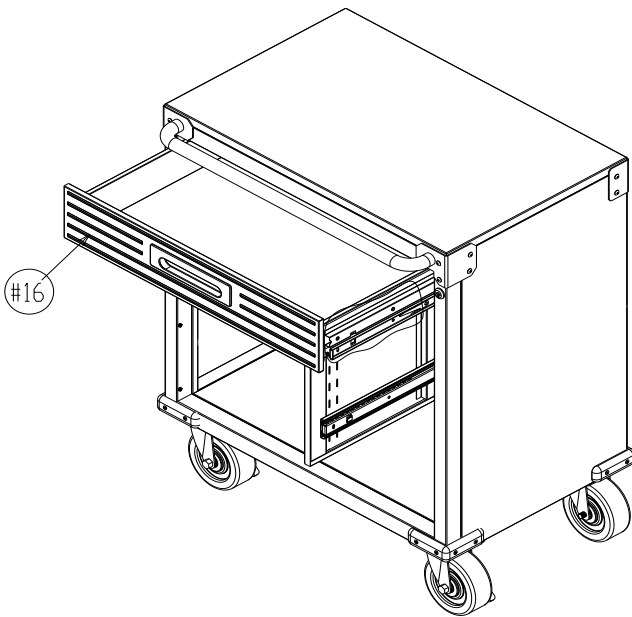


### **Step 17: Place the Large Drawers (#16)**

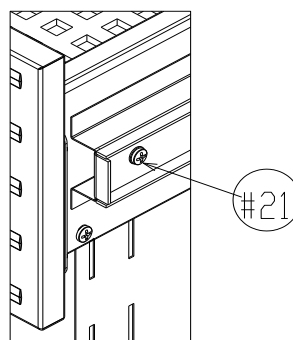
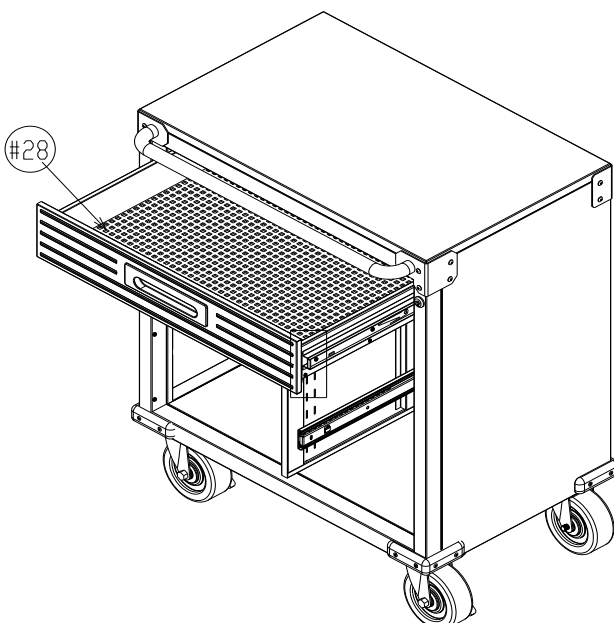
Pull out the sliders completely, then attach the large drawer to the sliders. Make sure the square holes on the drawer side panels are line up, and the drawer is hooked onto the sliders completely.

Use 4pcs Screw B (#21) to tighten the drawer, and put the Drawer Mat (#28) into the drawer.

**Note:** Do not tighten any screws completely until all the drawers are adjusted well.

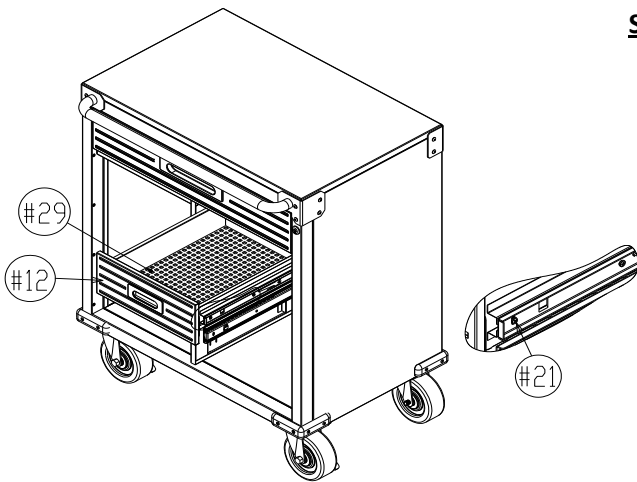


The oval hole at the front of the slider allows for the gaps between the drawers to be adjusted. Make the adjustments once all the drawers are installed



## ASSEMBLY INSTRUCTIONS (pg 15 of 17)

### UltraHD Rolling Cabinet (Model No. 20210)

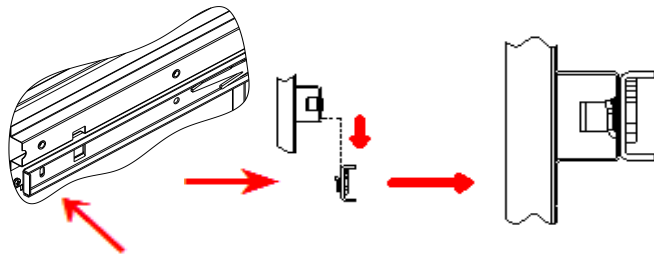
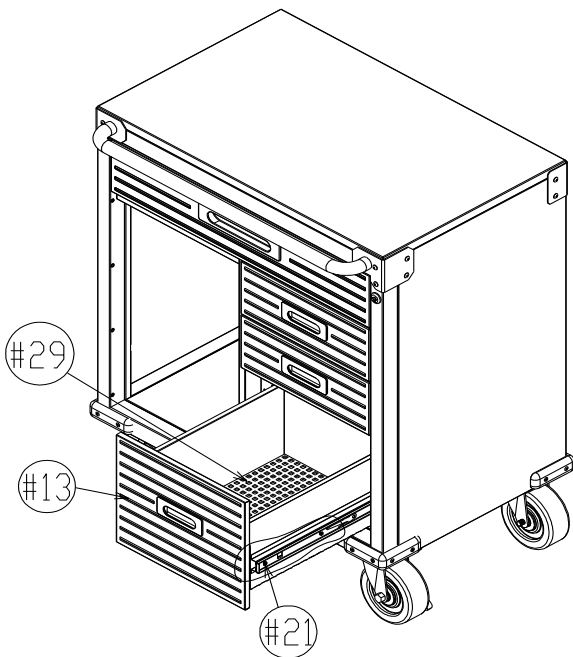


#### **Step 18. Place the Small and Medium Drawers(#12)(#13)**

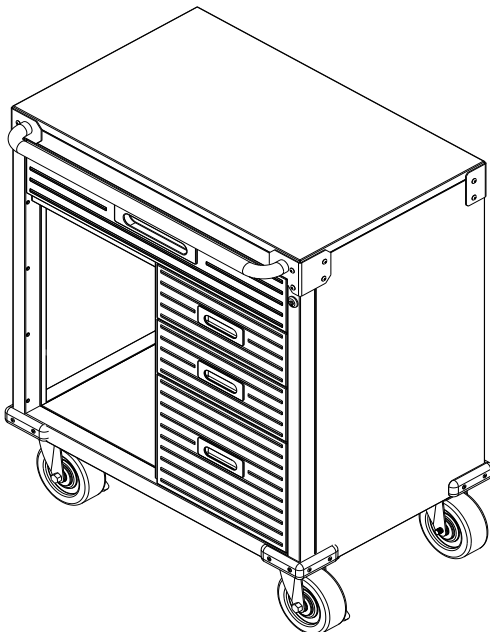
Pull out the sliders completely, then attach the drawer to the sliders. Make sure the square holes on the drawer side panels are line up, and the drawer is hooked onto the sliders completely. Use 4pcs Screw B (#21) to tighten the drawer, and put the Drawer Mat (#29) into the drawer.

**Repeat Step 18 to place the rest of the drawers**

**Note: The Medium Drawer is at the bottom**



The oval hole at the front of the slider allows for the gaps between the drawers to be adjusted. Make the adjustments once all the drawers are installed





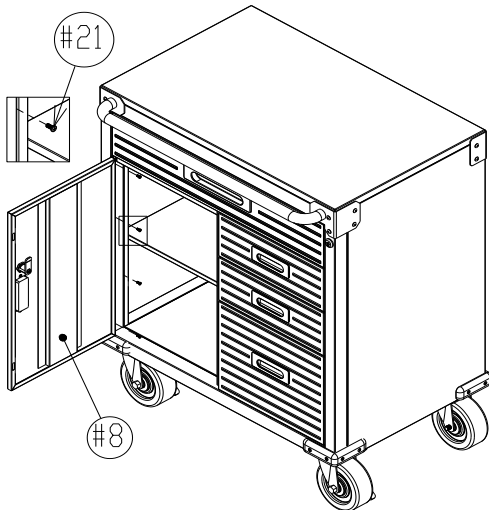
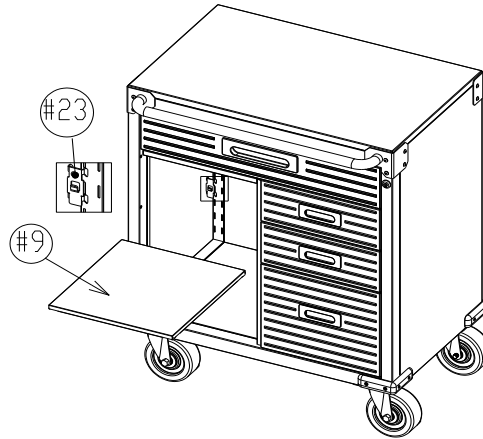
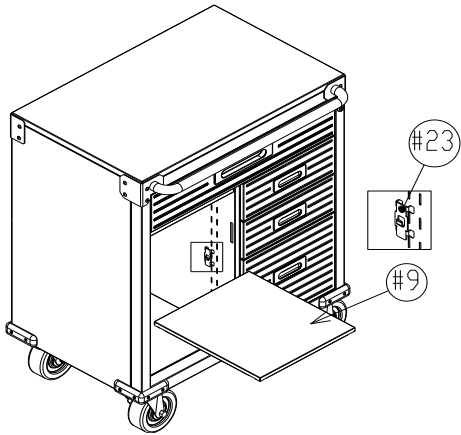
# ASSEMBLY INSTRUCTIONS (pg 16 of 17)

## UltraHD Rolling Cabinet (Model No. 20210)

### **Step 19.** Install the Shelf(#9).

a. Decide the height for each Middle Shelf (#9), place the Hooks (#23) into the hook slot and push down.  
**Note: The Middle Shelf has 4 Hooks at four corners for support. Place the 4 Hooks at the four corners and make sure they are the same height.**

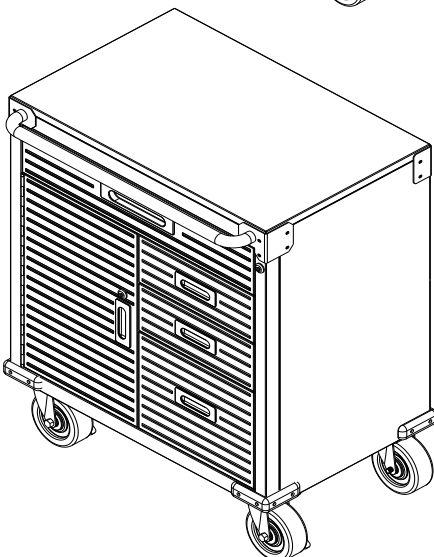
b. Place the Middle Shelf (#9) into the cabinet and push down onto the Hooks (#23).



### **Step 20.** Install the Door Panel (#8)

Attach the Door (#8) to the unit using Screw B (#21) to tighten.

**Note: The screw holes on the door hinge have tolerance, enabling the door to be adjusted and centered in the door frame.**



### **Stainless Steel Maintenance:**

These parts have an UltraGuard® fingerprint resistant finish. Do not use traditional stainless steel cleaners on this unit. Lightly wipe off once a month with clean warm water and a soft cloth (preferably a microfiber cloth). This is the safest formula to prevent new stains from appearing over time and manage unwanted fingerprints or grease marks. Remember to always wipe in the direction of the surface grain (NEVER ACROSS) and always use a lint-free cloth. Once the surface is clean, thoroughly wipe dry with a soft absorbent cloth.

## CONTACT INFORMATION (pg 17 of 17)

\*If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



**Seville Classics, Inc.**  
19401 South Harborage Way  
Torrance, CA 90501  
USA

Telephone: (800) 323-5565 within USA

Hours: 9:00am - 4:30pm (Pacific Standard Time)

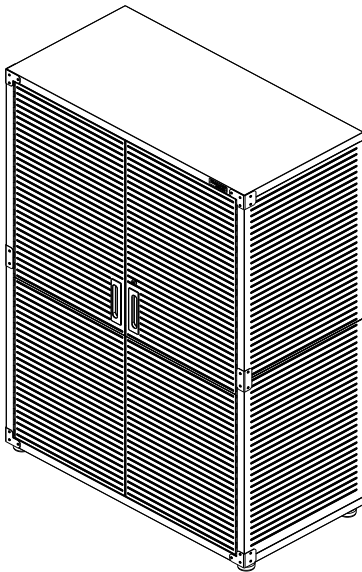
Fax: (310) 533-3899

E-mail: [support@sevilleclassics.com](mailto:support@sevilleclassics.com)

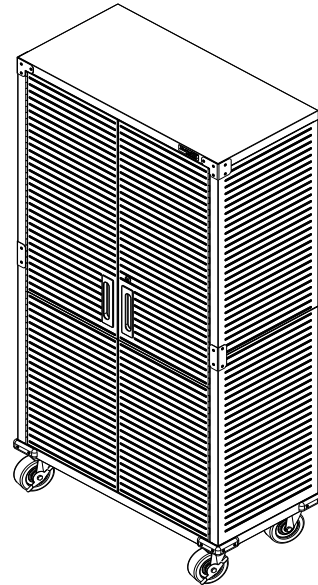
Website & Online Store: [www.sevilleclassics.com](http://www.sevilleclassics.com)

**\*\*\*Please visit our website or call and inquire about our additional UltraHD Line\*\*\***

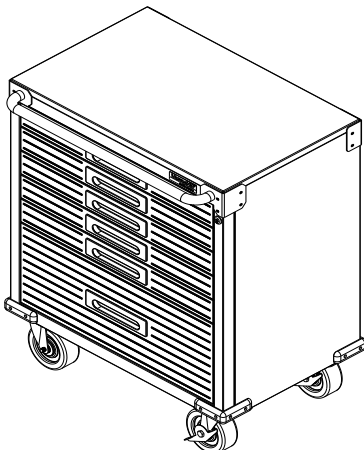
## UltraHD Line



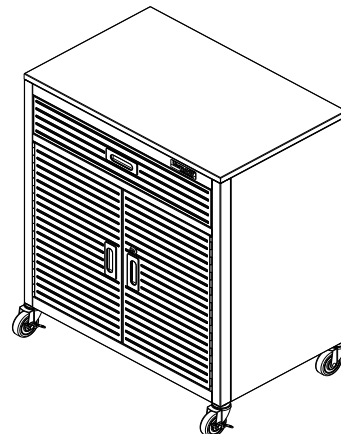
**Model No. 16238**  
**UltraHD Storage Cabinet**



**Model No. 16236**  
**UltraHD Storage Cabinet**

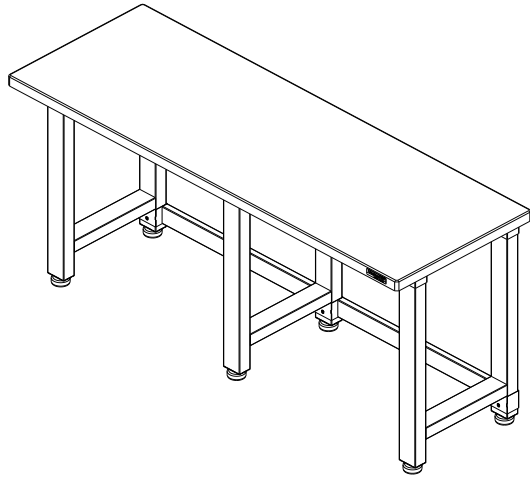


**Model No. 20204**  
**UltraHD 6-Drawer Rolling**

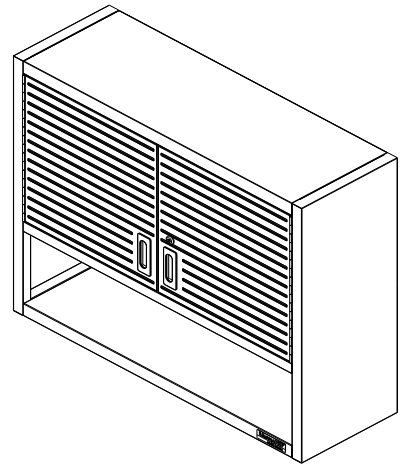


**Model No. 20238**  
**UltraHD Rolling Cabinet**

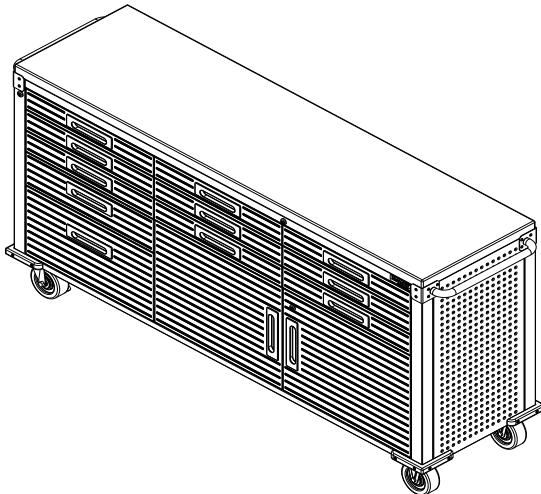
# UltraHD Line



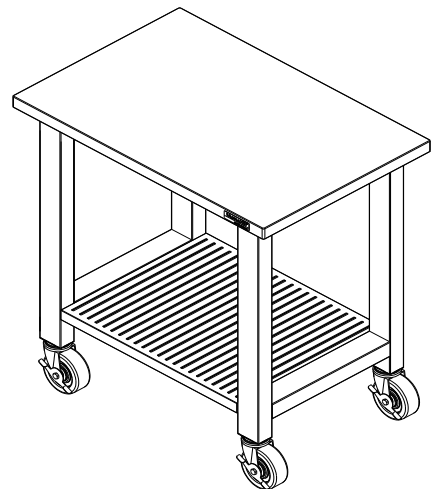
**Model No. 20206**  
**UltraHD Workbench**



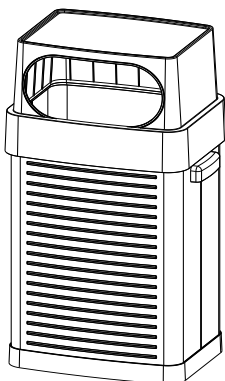
**Model No. 20230**  
**UltraHD Wall Cabinet**



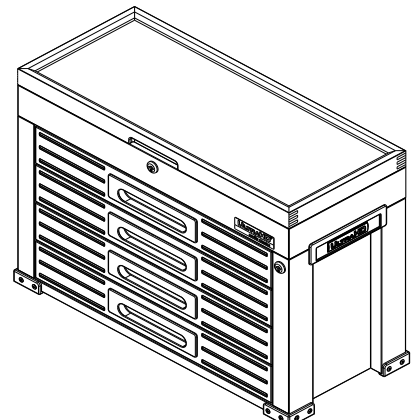
**Model No. 20262**  
**UltraHD Rolling Workbench**



**Model No. 20283**  
**UltraHD Mobile Work Table**



**Model No. 20217**  
**UltraHD Trash Bin**



**Model No. 20255**  
**UltraHD Tool Box**