



ASSEMBLY INSTRUCTIONS

UltraHD Wall Cabinet (Model No. 20230)

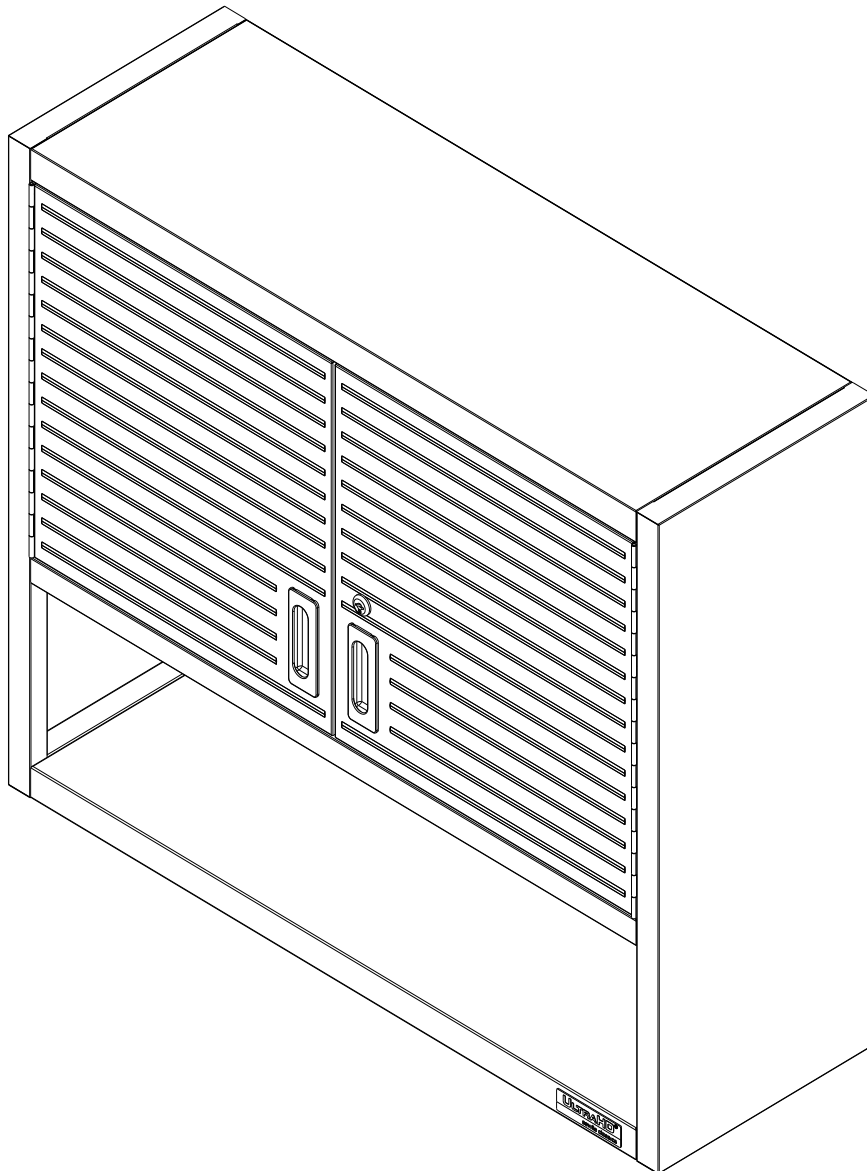
36in. W X 12in. D X 30in. H

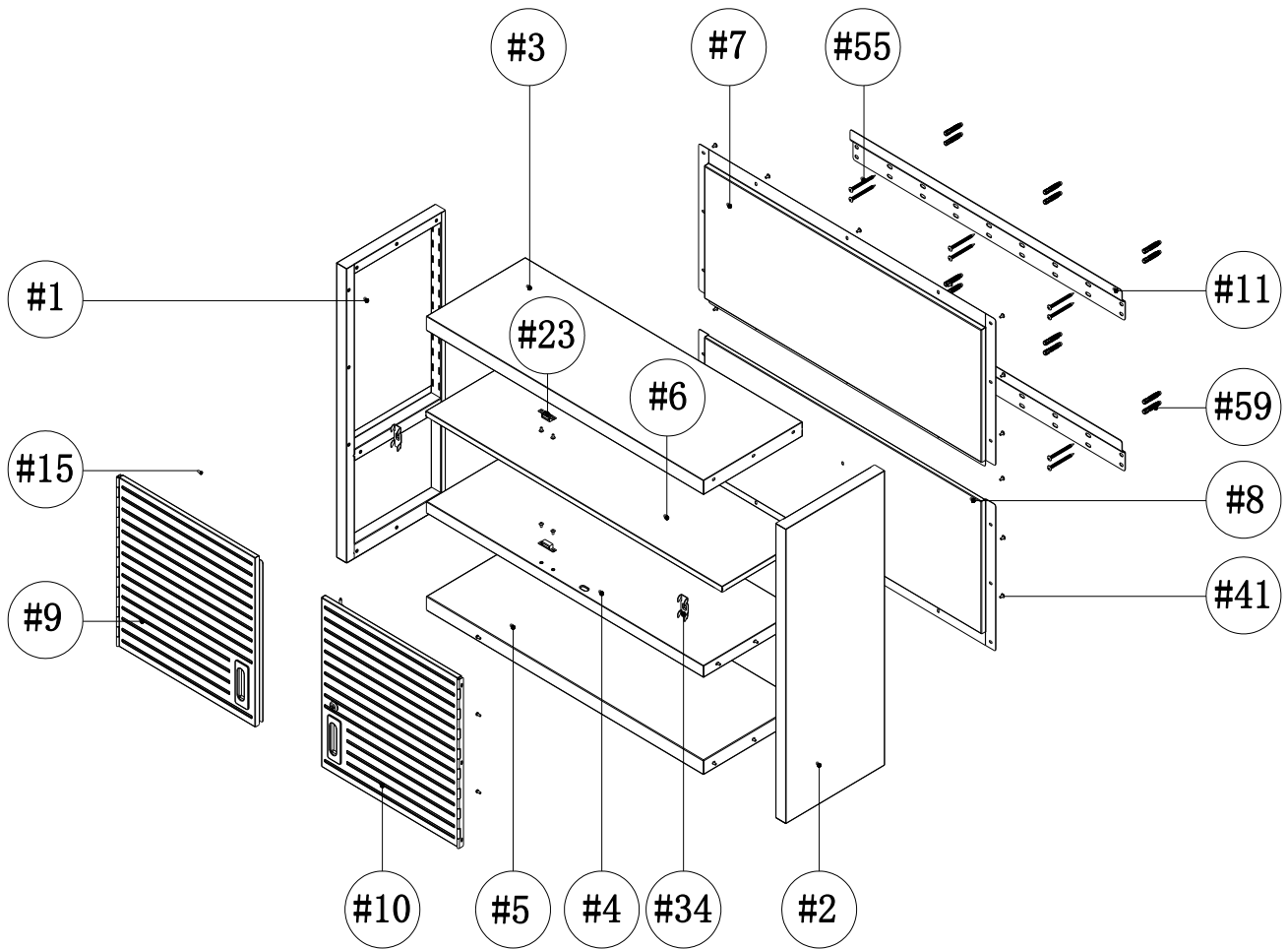
(91.44cm W X 30.48cm D X 76.2cm H)

ULTRAGUARD®

FINGERPRINT RESISTANT SURFACES
AND INCREASED DURABILITY

Reference page 10 for special care and
maintenance of stainless steel

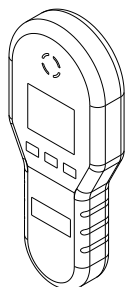




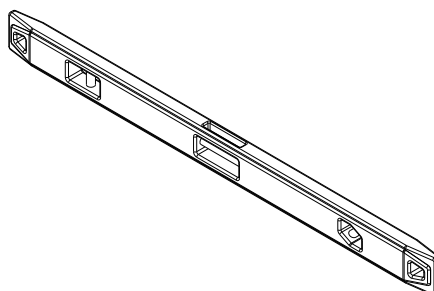
PARTS LIST (pg 2 of 10)

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 10 of 10)

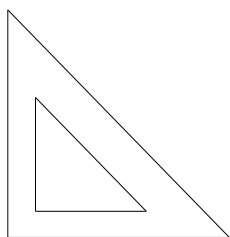
RECOMMENDED TOOL LIST



STUD FINDER

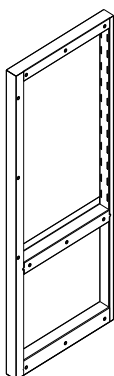


LEVEL

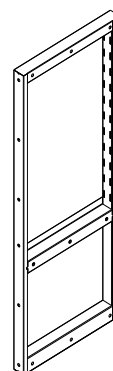


TRIANGULAR SQUARE

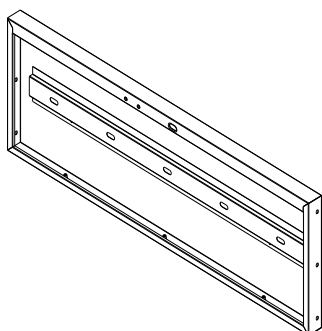
PART LIST



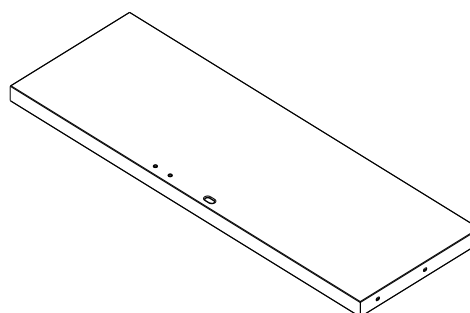
(#1) LEFT PANEL x 1 PC



(#2) RIGHT PANEL x 1 PC



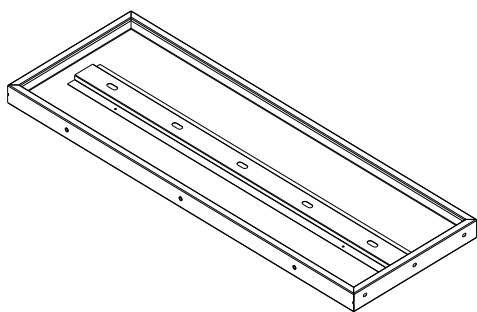
(#3) TOP PANEL x 1 PC



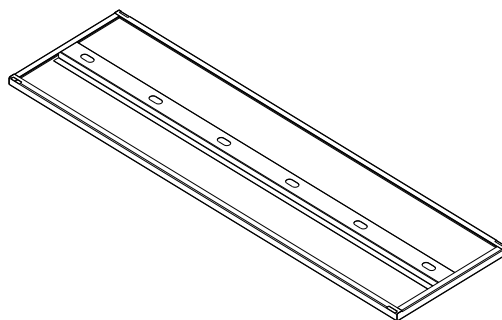
(#4) MIDDLE LAYER PANEL x 1 PC

PARTS LIST (pg 3 of 10)

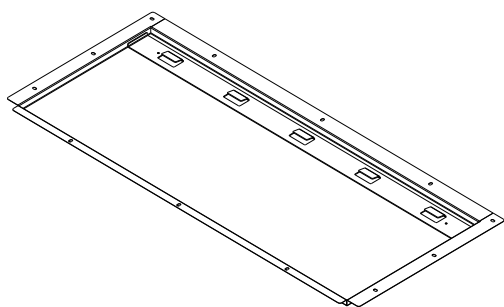
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 10 of 10)



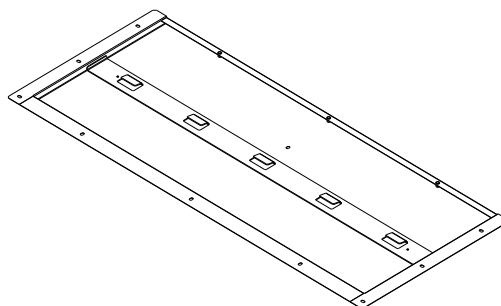
(#5) BOTTOM PANEL x 1 PC



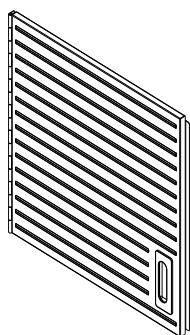
(#6) MIDDLE SHELF x 1 PC



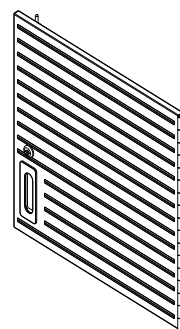
(#7) UPPER BACK PANEL x 1 PC



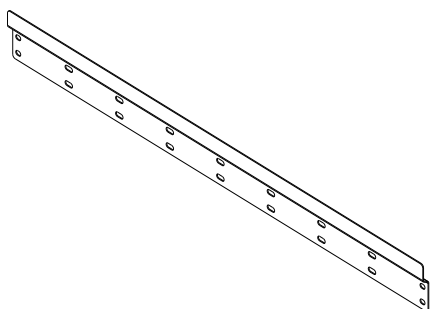
(#8) BOTTOM BACK PANEL x 1 PC



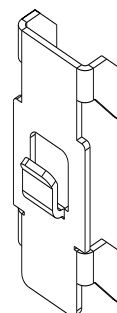
(#9) LEFT DOOR X 1PC



(#10) RIGHT DOOR X 1PC



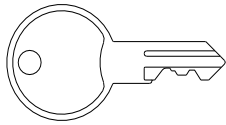
(#11) WALL-HANGING BRACKET X 2PCS



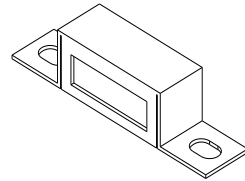
#34 HOOK X 4 PCS

PARTS LIST (pg 4 of 10)

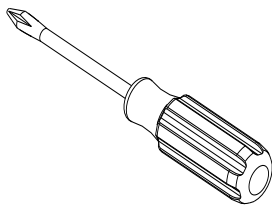
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 10 of 10)



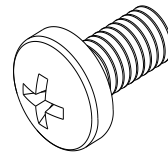
(#22) KEY x 2 PCS



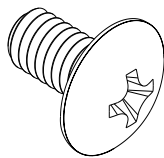
(#23) MAGNET x 2 PCS



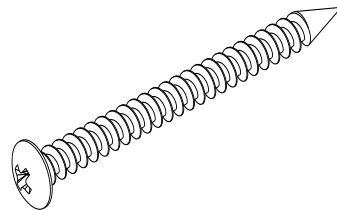
(#21) SCREW DRIVER x 1 PC



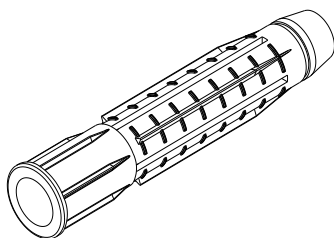
(#15) SCREW B (M4 x 8L) x 6 PCS



(#41) SCREW F (M4 x 8L) x 44 PCS



(#55) SCREW M (M6 x 50L) x 12 PCS

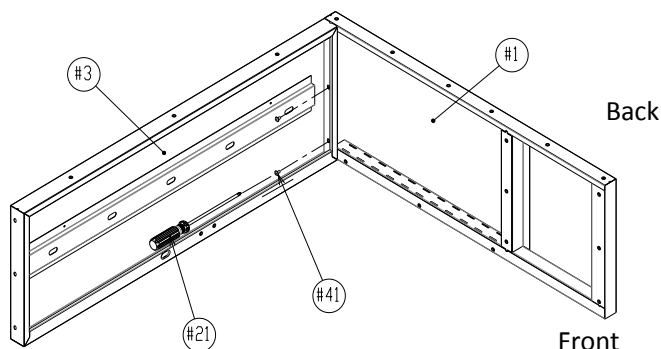


(#59) PLASTIC ANCHOR x 12 PCS

ASSEMBLY INSTRUCTIONS (pg 5 of 10)

UltraHD Wall Cabinet (Model No. 20230)

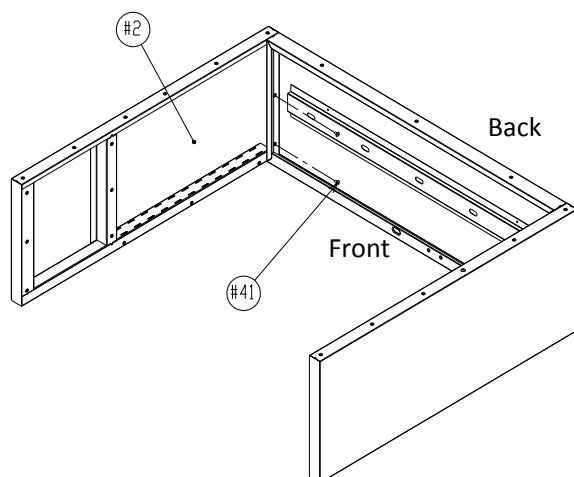
TIP: A magnetic screwdriver is included for your convenience. If a power screwdriver is used, keep on a low torque setting.



Step 1: Install the Left Panel (#1) onto the Top Panel (#3)

Attach the Left Panel (#1) to the Top Panel (#3) as the left picture shows. Line up screw holes and tighten them using Screw Driver (#21) and three pcs of Screw F (#41).

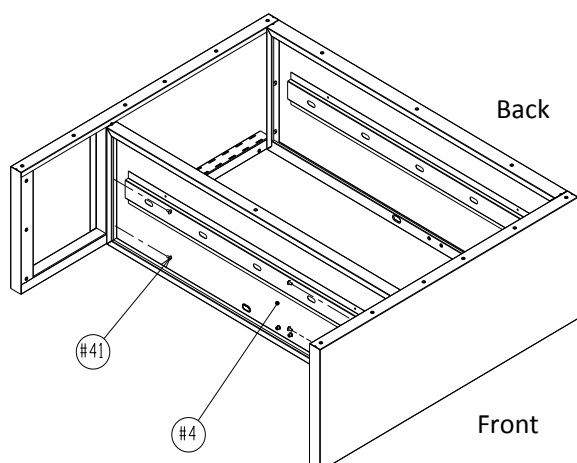
Note: The outside edges of the panels should be flush, creating a nice square frame.



Step 2: Install the Right Panel (#2) onto the Top Panel (#3)

Attach the Right Panel (#2) to the Top Panel (#3) as the left picture shows. Line up screw holes and tighten them using Screw Driver (#21) and three pcs of Screw F (#41).

Note: The outside edges of the panels should be flush, creating a nice square frame.



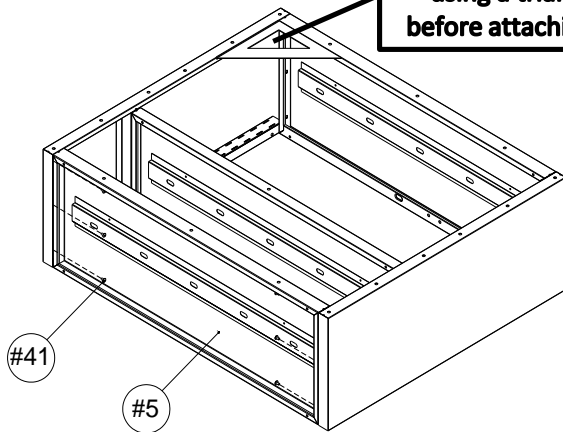
Step 3: Install the Middle Layer Panel (#4).

Attach the Middle Layer Shelf (#4) as the left picture shows. Use 6 pcs of Screw F (#41) to fasten the Middle Layer Panel to the Left and Right Panel (#1 and #2).

ASSEMBLY INSTRUCTIONS (pg 6 of 10)

UltraHD Wall Cabinet (Model No. 20230)

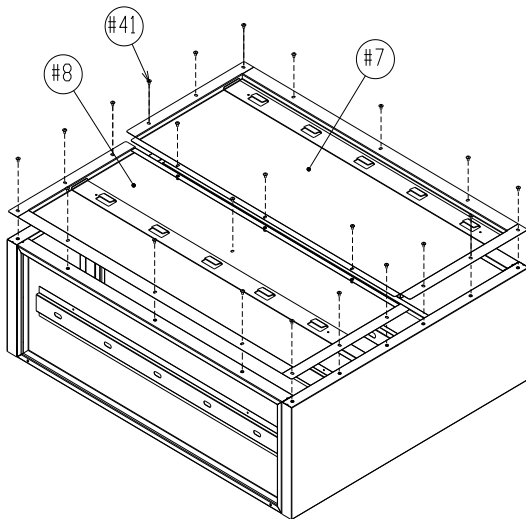
Check for SQUARENESS by using a triangular square before attaching Back Panels



Step 4: Install Bottom Panel (#5).

Attach the Bottom Panel (#5) as the left picture shows. Use 6 pcs of Screw F (#41) to fasten the Bottom Panel (#5) to the Left and Right Panel (#1 and #2).

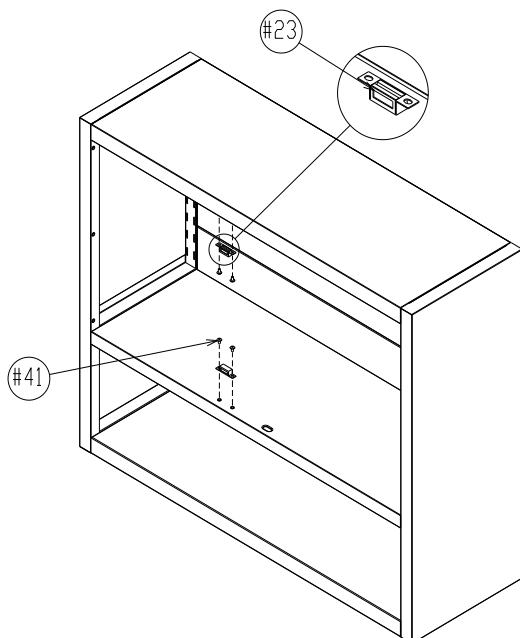
Note: The outside edges of the panels should be flush, creating a nice square frame.



Step 5: Install the Bottom Back Panel (#8) and Upper Back Panel (#7).

First place the Bottom Back Panel (#8) onto the Left, Right and Bottom Panels (#1, #2 and #5) as the left picture shows. Now place the Upper Back Panel (#7) onto the Left, Right and Top Panels (#1, #2 and #3). Line up screw holes and tighten them using Screw Driver (#21) and 22 pcs of Screw F (#41).

Bottom



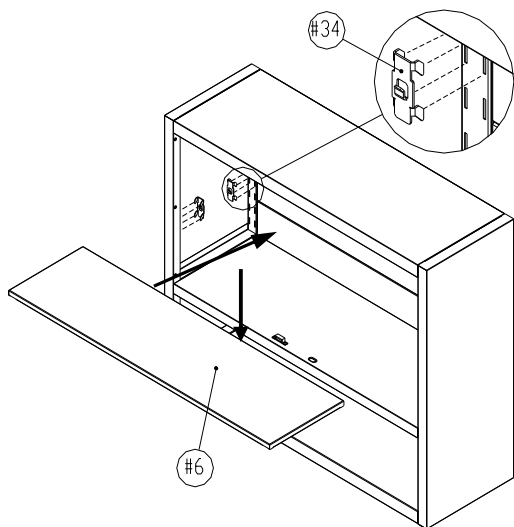
Step 6: Fasten the Magnet (#23).

Fasten 2 pcs Magnets (#23) separately to the Top Panel (#3) and Middle Layer Panel (#4) with 4 pcs of Screw F (#41).

Note: The side with the pad on the magnet need to face outward.

ASSEMBLY INSTRUCTIONS (pg 7 of 10)

UltraHD Wall Cabinet (Model No.20230)

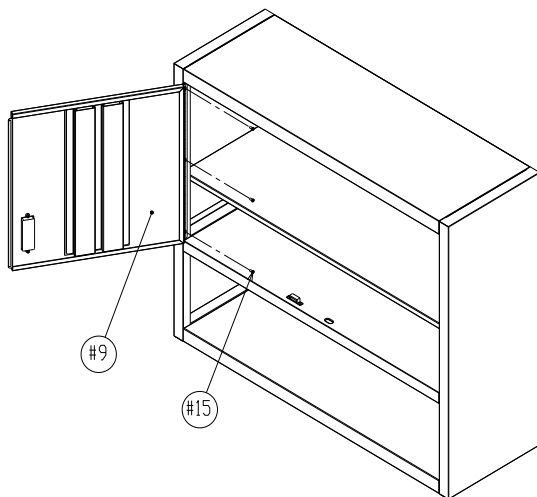


Step 7: Install the Middle shelf (#6)

a. Decide the height for the Middle Shelf (#6), place the Hooks (#34) into the hook slots and push down.

Note: The Middle Shelf (#6) needs 4 hooks at each corner for support. When placing the hooks, make sure they are at the same height.

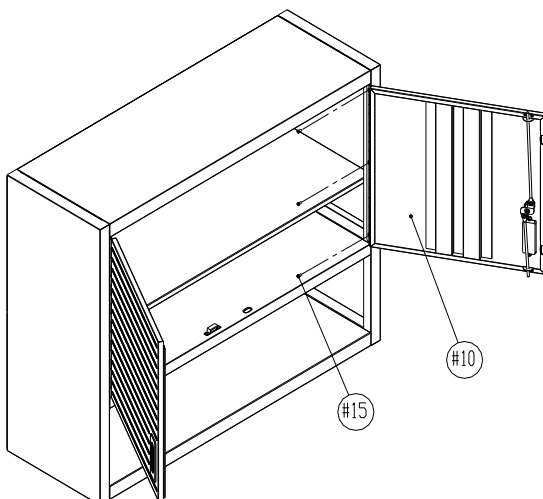
b. Place the Middle Shelf (#6) into the cabinet and push down onto the Hooks (#34).



Step 8: Install the Left Door (#9)

Attach the Left Door (#9) on the Left Panel (#1). Line up screw holes and tighten them using Screw Driver (#21) and three pcs of Screw B (#15).

Note: The oval screw holes on the door hinge allow adjustment of the Door Panel.



Step 9: Install the Right Door (#10)

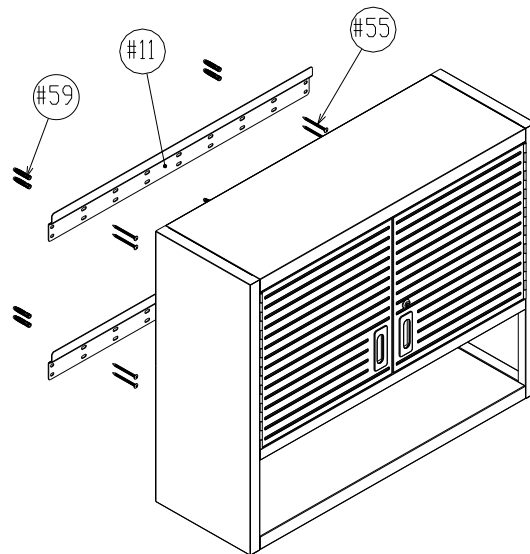
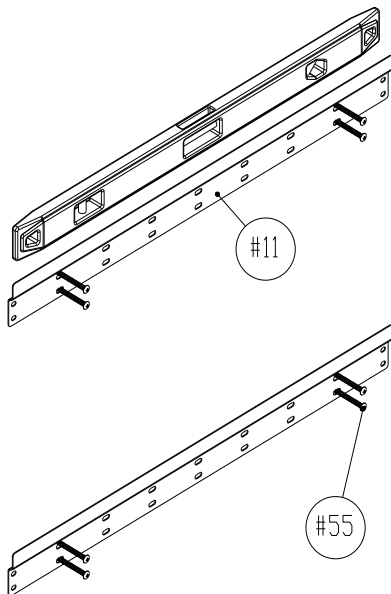
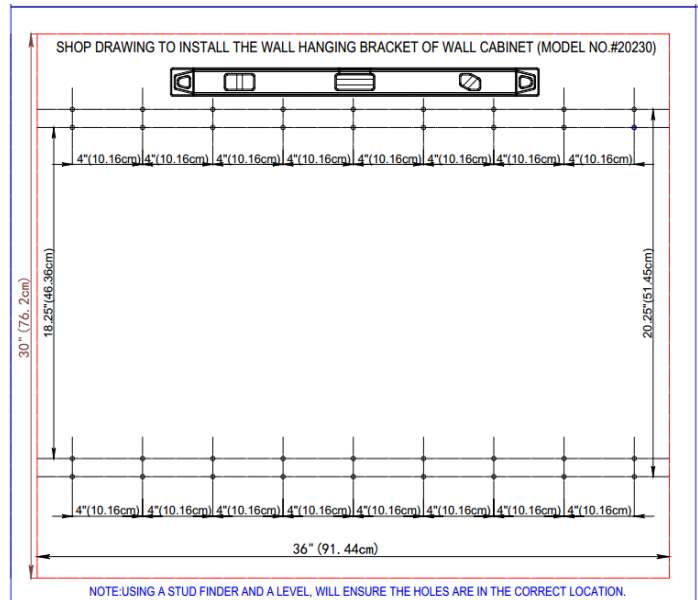
Attach the Right Door (#10) on the Right Panel (#2). Line up screw holes and tighten them using Screw Driver (#21) and three pcs of Screw B (#15).

Note: The oval screw holes on the door hinge allow adjustment of the Door Panel.

ASSEMBLY INSTRUCTIONS (pg 8 of 10)

UltraHD Wall Cabinet (Model No. 20230)

To find the screw holes to fasten the Wall-Hanging Brackets, please refer to the accompanying shop drawing. Place the shop drawing on the wall and align the holes in the drawing.

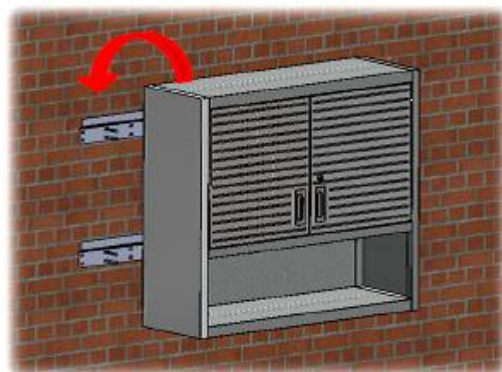


*Drill a small hole (1/8" diameter) at stud locations to assure that the hanging anchor is secured.

Note: Using a stud finder and a level, will ensure the holes are in the correct location.

Put 12 pcs green Plastic Anchor (#59) into the hole. Use 12 pcs of Screw M (#55) to fasten Wall-Hanging Brackets (#11). Hang the unit on the Wall-Hanging Brackets (#11).

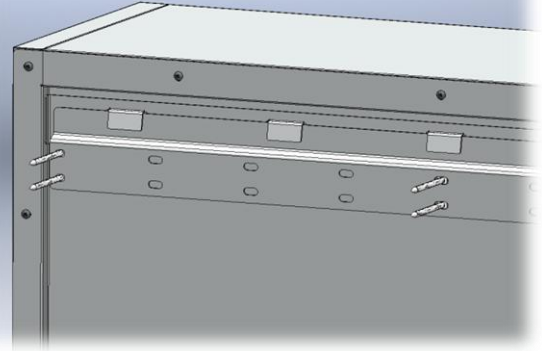
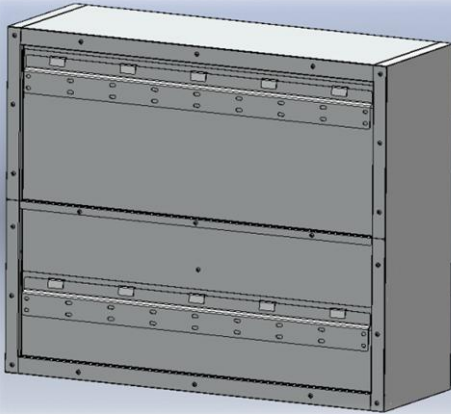
Hang Wall Cabinet Wall-Hanging Brackets



The wall cabinet can also be mounted on a brick, masonry, or basement block wall using the correct concrete wall anchors, and screw set. Each wall anchor must support up to 25 lbs loading capacity.

ASSEMBLY INSTRUCTIONS (pg 9 of 10)

UltraHD Wall Cabinet (Model No.20230)



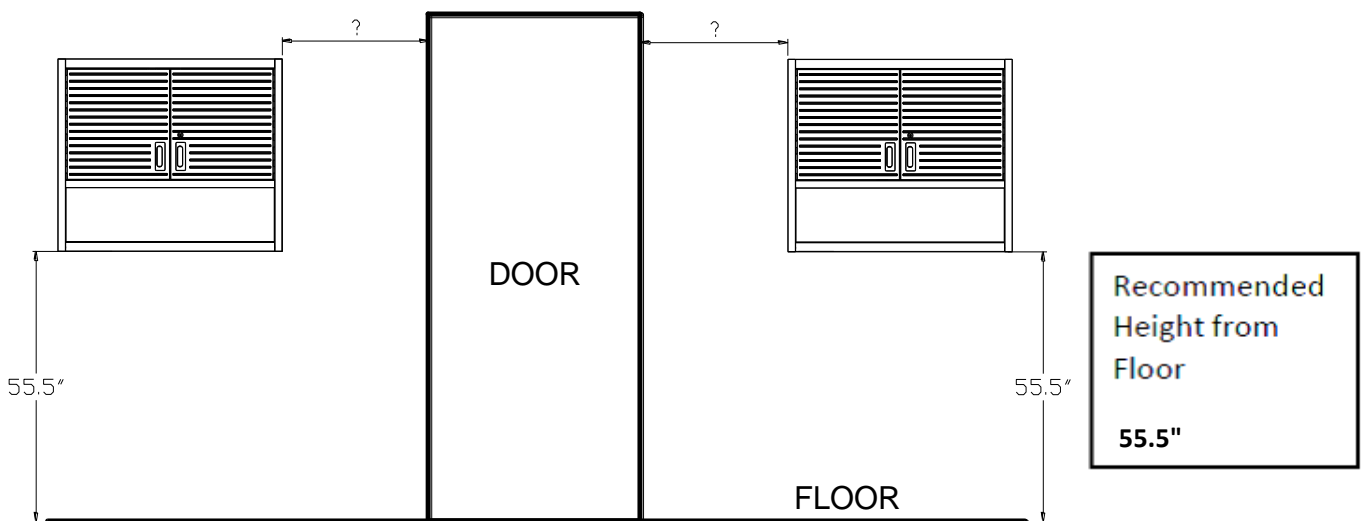
Back Panel View of Wall Cabinet shows 6 flat hooks that allow the Cabinet to hang on two Wall hanging Brackets.

Close-up view of how the Wall-Hanging Brackets fit with the 6 flat hooks on the back of the cabinet.

Installation Guide for the WALL HANGING BRACKET of the UltraHD Wall Cabinet (Model No. 20230)

A. Decide where to hang the Wall Cabinet.

Note: We recommend that the cabinet be hung such that the bottom of the cabinet rests approx. 55.5" above the floor.



B. Start from one side of desired location to find the 1st stud location for installing the Wall-Hanging Brackets (#11). Use a stud finder and a level to locate the stud. Use a pencil to mark the CENTER of the stud.

C. Locate the 2nd stud 16" from either side of the 1st stud location.

Note: The distance between two studs is normally 16" (center to center).
The average stud width is about 1.5" wide.

ASSEMBLY INSTRUCTIONS (pg 10 of 10)

UltraHD Wall Cabinet (Model No.20230)

Stainless Steel Maintenance:

These parts have an UltraGuard® fingerprint resistant finish. Do not use traditional stainless steel cleaners on this unit. Lightly wipe off once a month with clean warm water and a soft cloth (preferably a micro fiber cloth). This is the safest formula to prevent new stains from appearing over time and manage unwanted fingerprints or grease marks. Remember to always wipe in the direction of the surface grain (NEVER ACROSS) and always use a lint-free cloth. Once the surface is clean, thoroughly wipe dry with a soft absorbent cloth.

*If you are missing any parts, have any questions or need additional assistance with assembly, please contact our bilingual (English & Spanish) Customer Service Department at:

Seville Classics Inc.

19401 South Harborage Way
Torrance, CA 90501
USA

Telephone: (800) 323-5565 within USA

Hours: 9:00am - 4:30pm (Pacific Standard Time)

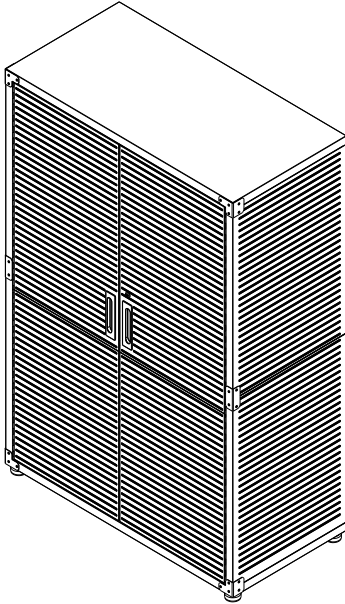
Fax: (310) 533-3899

E-mail: support@sevilleclassics.com

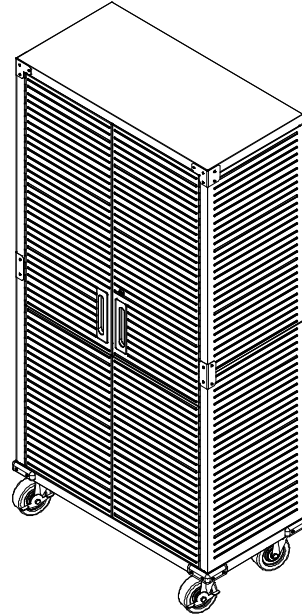
Website & Online Store: www.sevilleclassics.com

*****Please visit our website or call and inquire about our additional UltraHD Line*****

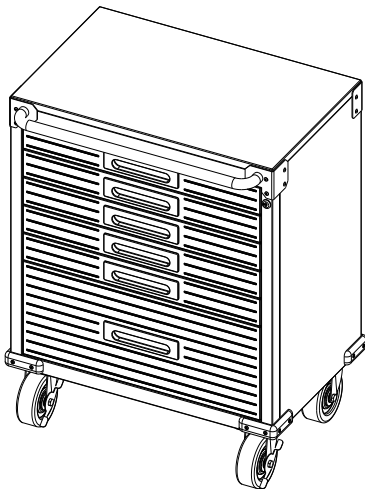
UltraHD Line



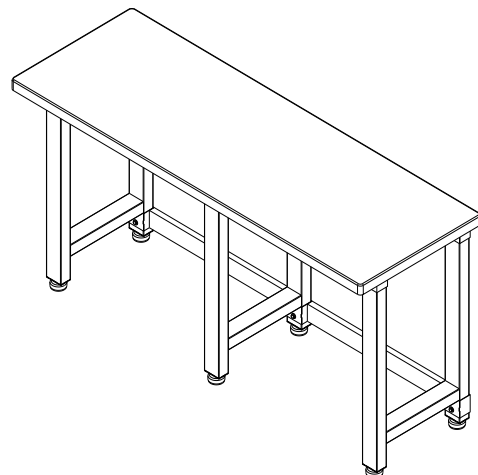
Model No. 16238
UltraHD Storage Cabinet



Model No. 16236
UltraHD Storage Cabinet

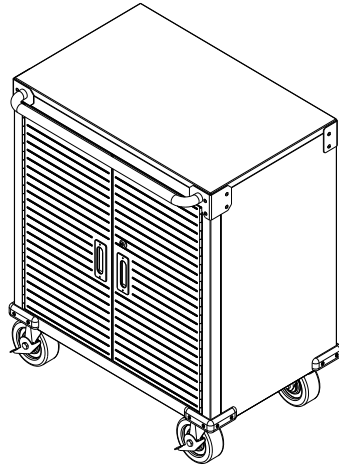


Model No. 20204
UltraHD 6- Drawer Rolling Cabinet

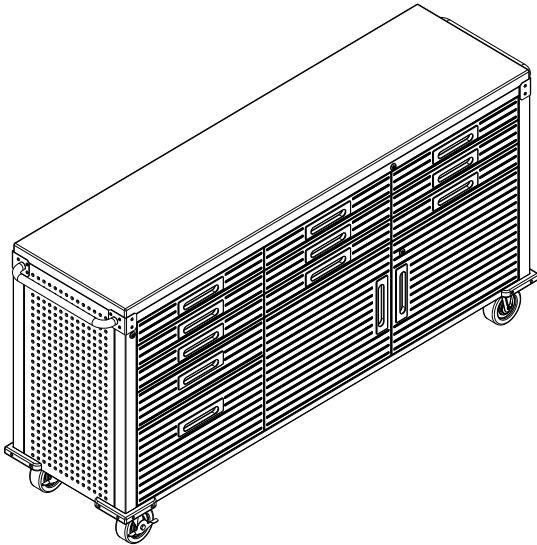


Model No. 20206
UltraHD Workbench

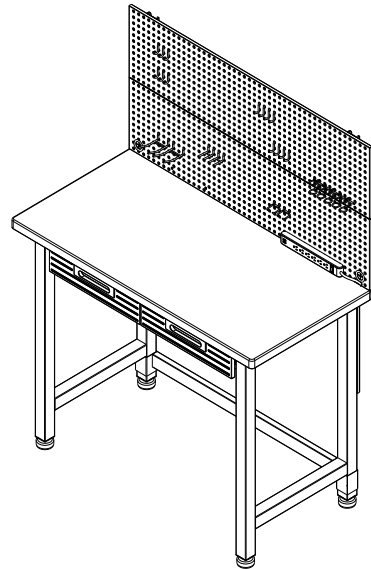
UltraHD Line



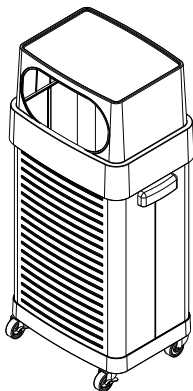
Model No. 20227
UltraHD Rolling Cabinet



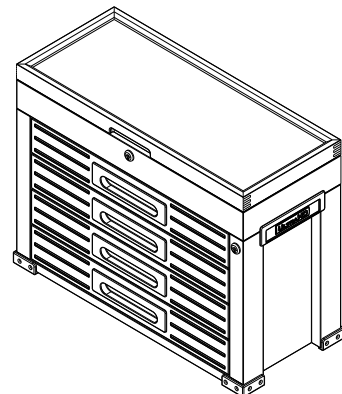
Model No. 20262
UltraHD Rolling Workbench



Model No. 20267
UltraHD Workcenter



Model No. 20215
UltraHD Trash Bin



Model No. 20255
UltraHD Tool Box